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SECTION 01 77 00 PROJECT CLOSEOUT

PART 1 - GENERAL

1.01 FINAL INSPECTION

- A. Upon completion of the project and prior to issuance of final payment certificates, the Contractor shall schedule a final inspection.
- B. The Owner's representative, the Contractor, and other persons designated by the Owner shall be present.
- C. Should defects or discrepancies be encountered, a listing of such items will be supplied to all parties. Following completion of this listing including repairs, etc., a second inspection will be held in accordance with paragraph "A" above.

1.02 GUARANTEE

- A. Neither the final certificate of payment nor any provision in the Contract Documents nor partial or entire occupancy of the premises by the Owner shall constitute an acceptance of Work not done in accordance with the Contract Documents or relieve the Contractor of liability in respect to any express warranties or responsibility for faulty materials or workmanship.
- B. The Contractor shall remedy any defects in the Work, and pay all expenses for any damage to other Work resulting therefrom, which shall appear within a period of one (1) year from the date of final acceptance of the work unless a longer period is specified elsewhere. The Owner will give notice of observed defects with reasonable promptness. Where items of mechanical equipment carry a manufacturer's warranty of longer than one (1) year, the manufacturer's warranty shall be considered the period of guarantee for that time only.

1.03 SUBMITTALS

A. The Contractor shall submit to the Owner's representative, before final acceptance, two (2) copies of all warranties, guaranties, and surety bonds on the Work, as required in the Contract Documents. All such documents shall show the name of the Project, location, and name of the Owner.

END OF SECTION



SECTION 02 41 13 SITE PREPARATION AND DEMOLITION

PART 1 - GENERAL

1.01 DESCRIPTION

- A. The City of Worcester Bid Form, General Conditions, Supplementary Conditions and applicable parts of the Special Conditions form a part of this Specification and the Contractor shall consult them in detail for instructions.
- B. The Contractor shall provide all labor, equipment, and materials; and perform all operations necessary to complete the work of this section as indicated on the Drawings and specified herein which shall include but is not limited to the following:
 - 1. Protection of existing site features to remain.
 - 2. Protection of existing trees to remain.
 - 3. Clearing, grubbing, and removal of trees and other plant material.
 - 4. Removal and disposal of site features within limits of work.
 - 5. Removal and storage of items designated for re-installation
 - 6. Removal and delivery of items designated to be brought to Owner
 - 7. Dust control.

1.02 RELATED WORK SPECIFIED IN OTHER SECTIONS

- A. Project Special Conditions and Specifications
- B. Section 31 25 00 Erosion and Sedimentation Control
- C. Section 31 23 10 Earthwork (for extent of excavation and backfilling operations)

1.03 SUBMITTALS

- A. Product Literature: Prior to ordering the materials listed below, the Contractor shall submit product literature to the Owner's Representative for approval as follows. The Contractor shall not order materials until the Owner's Representative's approval has been obtained.
 - 1. No product submittals are required for site preparation & demolition work.

1.04 CODES AND STANDARDS

A. The Contractor shall perform demolition and clearing work in accordance with applicable rules, regulations, codes, and ordinances of The City of Worcester, State and Federal Authorities, and in accordance with the requirements of public utility corporations having jurisdiction over the work.

1.05 MATERIALS OWNERSHIP

A. Except for items or materials indicated to be stockpiled, relocated, reinstalled, delivered to Owner, or otherwise indicated to remain on the Owner's property, demolished materials shall become the Contractor's property and shall be removed by the Contractor from the



site and disposed of in a legal manner.

B. Historical items, relics, and similar objects including, but not limited to, cornerstones and their contents, commemorative plaques and tablets, antiques, and other items of interest or value to the Owner, which may be encountered during site preparation, remain the Owner's property. The Contractor shall carefully remove and salvage each item or object in a manner to prevent damage and deliver promptly to the Owner. See Special Conditions and Specifications for additional requirements.

1.06 STANDARDS

- A. Except as modified by governing codes and by the Contract Documents, the Contractor shall comply with applicable provisions and recommendations of the following:
 - 1. ANSI: American National Standards Institute

1.07 COORDINATION

A. The work specified in this Section shall be coordinated with all work shown/described on the Drawings and in other Sections of the Specifications.

PART 2 - PRODUCTS

2.01 DUST CONTROL

- A. Acceptable materials for dust control use shall consist of the following or equivalent thereof:
 - 1. Potable water
 - 2. Calcium chloride
 - 3. Hydroseeding
 - 4. Motorized street sweeper
 - 5. Plastic covering
- B. The Contractor shall not use oil or similar penetrants.

2.02 TEMPORARY TREE PROTECTION FENCING

A. No temporary tree protection fence is included in this work.

2.03 TEMPORARY CONSTRUCTION FENCING

A. Temporary construction fencing shall be chain-link fencing, constructed in accordance with the Drawings.

PART 3 - EXECUTION

3.01 GENERAL



- A. See also Project Special Conditions and Specifications.
- B. Before commencing Site Preparation work, the Contractor shall meet with the Owner's Representative in order to discuss the procedures to be utilized. The Contractor shall be held responsible for any damage to all vegetation designated to remain. The Owner's Representative will be the sole judge as to damage inflicted.
 - 1. The Owner's Representative shall make the final determination of action required regarding any and all items indicated for removal, stockpiling, disposal, adjustment and protection.
- C. The work shall be conducted with prime consideration given to the following:
 - 1. Compliance with governing laws and building codes.
 - 2. Safety, protection, and convenience of the public and workers.
 - 3. Erosion control (in accordance with Section 31 25 00 Erosion and Sedimentation Control)
 - 4. Minimization of dirt and dust proliferation.
 - 5. Neat and accurate cutting and trimming of elements to be partially removed subject to the Owner's representative's approval.
 - 6. Avoidance of any damage to existing vegetation to remain

3.02 PROTECTION OF EXISTING CONDITIONS

- A. The Contractor shall provide protections necessary to prevent damage to existing park features indicated to remain in place. In the event of damage, he/she shall immediately make all repairs and replacements necessary to the approval of the Owner's Representative at no additional cost to the Owner.
- B. The Contractor shall protect existing features on adjoining properties.

3.03 PROTECTION OF EXISTING VEGETATION

- A. The Contractor shall protect existing trees and other vegetation indicated to remain in place against unnecessary cutting, breaking or skinning of roots, skinning or bruising of bark, smothering of tree roots by stockpiling construction materials or excavated materials within drip line, foot or vehicular traffic, or parking of vehicles within drip line.
 - 1. The Contractor shall install temporary tree protection fencing at the edge of existing tree canopies (drip line) where shown on the Drawings, and in accordance with the detail for tree protection fence (if included in this work).
 - 2. The Contractor shall provide protection for roots over 1-1/2 inch in diameter that are



cut during construction operations. He/she shall temporarily cover exposed roots with wet burlap to prevent roots from drying out, and cover with earth as soon as possible. The Contractor shall notify the Owner's representative immediately upon damage incurred during the course of construction.

- 3. The Contractor shall repair or replace trees and vegetation indicated to remain that are damaged by construction operations in a manner acceptable to the Owner's representative. The Contractor shall employ a licensed arborist to repair damage to trees and shrubs.
- 4. Existing trees to be saved within or outside the limit of work line which have, in the opinion of the Owner's representative, become damaged, shall be assessed at \$300 per caliper inch and deducted from the Contract amount. Existing shrubs, vines, and groundcover indicated to be saved which have, in the opinion of the Owner's representative, become damaged, shall be replaced with plants of equal size by the Contractor.
 - a. All expenses of removal and replacement incurred shall be paid by the Contractor without additional cost to the Owner. The Contractor shall remove these plants according to the Specification requirements for removals, grub out and remove the stumps, and repair the ground surface.

3.04 DUST CONTROL

- A. The Contractor shall apply dust control materials to minimize raising dust from construction operations, and provide positive means to prevent air-borne dust from dispersing into the atmosphere. He/she shall maintain dust control at all times throughout the construction period. Control measures will be required in all areas as well as for stockpiles, temporary traffic ways, and all other areas where dust may develop.
- B. Dust control procedures shall be monitored by the Owner's representative and shall be subject to on-site review by authorities having jurisdiction.
- C. Site preparation and earthwork may be halted by the Owner's representative as deemed necessary should dust control procedures prove inadequate.
- D. The Contractor shall clean all soil and debris from wheels of all construction vehicles and cover earth loads prior to leaving the construction site.
- E. All streets, driveways, and sidewalks shall be swept daily or as required to prevent dust being a public nuisance.

3.05 CLEARING, GRUBBING, AND REMOVAL OF PLANT MATERIAL

- A. The Contractor shall accept the site as he/she finds it and shall remove and legally dispose off-site all plants designated for removal and all debris, organic matter, and other material which is not suitable at no additional cost to the Owner. No burning is allowed on site.
- B. Clearing and Grubbing: The Contractor shall clear site of all vegetation indicated to be



removed by the Drawings as follows.

- 1. The Contractor shall completely remove all stumps and roots to the following minimum depths:
 - a. Eighteen (18) inches below existing ground level for shrubs
 - b. Three (3) feet below existing ground level for trees.
- 2. The Contractor shall use only hand methods for grubbing inside drip line of trees indicated to remain.
- 3. Unless further excavation is required, the Contractor shall fill depressions caused by clearing and grubbing operations with Ordinary Borrow material.
 - a. The Contractor shall place borrow material in horizontal layers not exceeding six (6) inches loose depth, and thoroughly compact each layer to a density equal to adjacent original ground.
- C. For handling and disposal of wood, the Contractor shall follow the Asian long-horned beetle infestation protocol, in accordance with the Special Conditions and Specifications.
- D. The Contractor shall remove existing turf from areas to be graded and/or paved. Removed turf shall be disposed off-site.

3.06 TREE BRANCH PRUNING

- A. Any tree branches that impede installation of new construction shall be removed in accordance with ANSI A300 pruning standards, with the following exceptions:
 - 1. By-pass and scissor action pruning tools shall be used for smaller-sized cuts. Anviltype pruning tools shall not be used. Pruning saws shall be used for pruning limbs 2 inches or greater in diameter.
 - 2. All pruning shall be conducted from the ground or from a safe platform. Any pruning that involves tree-climbing or off-ground chainsaw work shall be conducted by an arborist currently certified by the National Arborist Association or by workers under his/her direct supervision. Climbing spurs shall not be used when climbing trees, except on tree removals.

3.07 REMOVALS (GENERAL)

- A. All items to be removed shall include, but are not limited to, those items as indicated on the Site Preparation & Demolition Plan.
 - 1. The Contractor shall be responsible for storing items designated to be relocated, and shall also be responsible for preventing damage to or theft of stored items.
 - 2. The Contractor shall be responsible for delivering all items designated to be salvaged to a designated area at the Public Works and Parks Department headquarters facility



- at Greenhill Park and/or as directed by the Owner's Representative.
- 3. All other removed items that are not to be stored for relocation or delivered to Owner shall be the property of the Contractor and shall be disposed of by the Contractor in a legal manner off-site.
- B. The Contractor shall demolish and remove all items necessary, in their entirety, to complete the work as indicated on the Drawings. The Contractor shall use methods required to complete work within limitations of governing regulations and as follows:
 - 1. Dispose of demolished items and materials promptly off site in a legal manner.
 - a. The Contractor shall not allow demolished materials to accumulate on-site.
 - b. Burning on Owner's property is not permitted.
 - c. On-site storage or sale of removed items is prohibited.
 - 2. The items to be removed shall include all associated footings, accessories, and hardware when applicable.

3.08 PATCHING AND REPAIRS

A. The Contractor shall promptly patch and repair holes and damaged surfaces caused to adjacent areas by selective demolition and site preparation operations. See the Special Conditions and Specifications for additional requirements.

3.09 SECURING THE SITE

A. The Contractor shall secure the site during the entire construction period with temporary construction fencing, as shown on the Drawings. The temporary construction gate shall be installed off Dorchester Street.

3.10 GENERAL CLEAN-UP

A. The Contractor shall remove from the site all trash, litter, and debris and leave the site in a neat and orderly condition on a daily basis and to the satisfaction and approval of the Owner's Representative.

END OF SECTION



SECTION 03 30 53 CAST-IN-PLACE CEMENT CONCRETE

PART 1 - GENERAL

1.01 DESCRIPTION

- A. The City of Worcester Bid Form, General Conditions, Supplementary Conditions, and applicable parts of the Special Conditions form a part of this Specification and the Contractor shall consult them in detail for instructions.
- B. The Contractor shall provide all labor, equipment, and materials; and perform all operations necessary to complete the work of this section as indicated on the Drawings and specified herein which shall include but is not limited to the following:
 - 1. Cement concrete pads/surfacing
 - 2. Cement concrete mow strips
 - 3. Cement concrete footings
- C. The boundaries of all concrete pads shall be marked out in the field for review and approval by the Owner's Representative prior to installation.

1.02 RELATED WORK SPECIFIED IN OTHER SECTIONS

- A. Section 11 68 23 Athletic Court Equipment
- B. Section 31 23 10 Earthwork
- C. Section 32 11 16 Aggregate Base Courses
- D. Section 32 31 13 Chain Link Fences and Gates
- E. Section 32 33 00 Site Furnishings
- F. Special Conditions and Specifications (additional requirements for cement concrete)

1.03 REFERENCE STANDARDS AND SPECIFICATIONS

- A. Except as modified by governing codes and by the Contract Documents, the Contractor shall comply with applicable provisions and recommendations of the following:
 - 1. ACI: American Concrete Institute
 - 2. ASTM: American Society for Testing and Materials, latest edition

1.04 TESTING, CONTROL AND INSPECTION

- A. The Contractor shall retain the services of a qualified testing agency, approved by the Owner, to test aggregate and to prepare mix design for each strength and type of concrete specified; and shall submit such mix designs and test results to the Owner's representative for approval. The costs of all such preliminary services shall be borne by the Contractor. All other testing and inspection will be selected by the Owner's representative and shall be paid directly by the Owner.
- B. A qualified testing agency for such other testing and inspection will be selected by the



Owner's representative and shall be paid directly by the Owner.

- C. The Contractor shall cooperate fully with the testing agencies' work in taking and storing samples. The Contractor shall provide storage facilities for concrete cylinders at the site. Facilities shall protect cylinders from effects of low or high temperatures.
- D. The Contractor shall accept the final results of tests made by the qualified professional testing organization engaged by the Owner.
- E. Testing required because of changes requested by the Contractor in materials, sources of materials, or mix proportions; and extra testing of concrete or materials because of failure to meet the Specification requirements are to be paid for by the Contractor.
- F. The Contractor shall advise the Testing Agency of intent to place concrete by notification at least twenty (24) hours prior to time of placement.
- G. All materials, measuring, mixing, transportation, placing, and curing shall be subject to inspection by the Owner's representative or by the Testing Agency. However, such inspection, wherever conducted, shall not relieve the Contractor of his/her responsibility to furnish materials and workmanship in accordance with the Contract requirements, nor shall inspector's acceptance of material or workmanship prevent later rejection of same by the Owner's representative, if defects are discovered. Structural tests and inspections shall conform to Chapter 17 of the Massachusetts State Building Code, latest edition.

1.05 COORDINATION

A. The work specified in this Section shall be coordinated with all work shown/described on the Drawings and in other Sections of the Specifications.

PART 2 - PRODUCTS

2.01 CONCRETE

- A. Concrete shall be standard weight, ready-mixed, conforming to ASTM C94 and having the following properties:
 - 1. Portland Cement shall conform to ASTM C-150 Type II.
 - 2. Fine Aggregates for Concrete shall be natural sand consisting of clean, hard, durable, uncoated particles, conforming to ASTM C33. Organic content shall be determined according to ASTM C40, and supernatant liquid above test sample shall show color no darker than reference standard color solution prepared at same time. The Contractor shall not allow any frozen or partially frozen aggregate in the mix.
 - Coarse Aggregate for Concrete: For regular-weight concrete, the Contractor shall use crushed stone or gravel from approved source conforming to ASTM C33. For lightweight concrete (115 pcf), the Contractor shall use materials conforming to ASTM C330. Coarse aggregate shall not contain greater amounts of deleterious



- materials than specified in Table II, ASTM C33. Maximum size of coarse aggregate shall be 3/4 inch.
- 4. Water shall be from approved source; potable; clean; and free of oils, salt, alkali, organic matter and other deleterious material.
- 5. All concrete shall have minimum 4,000 p.s.i. compressive strength at 28 days.
- 6. All concrete shall be air-entrained to provide an air content of 4.5% to 7%, as determined by ASTM C231.
- 7. Non-vibrated slump of concrete shall be between 2.5 and 4 inches.

B. Admixtures:

- 1. Water Reducing Agent ASTM C494, Type A: WRDA by W.R. Grace Co. or equal approved by the Owner's representative. Water-reducing agent shall be by same manufacturer as air-entraining agent.
- 2. Air-entraining agent ASTM C260: Darex by W.R. Grace Co., or equal approved by the Owner's representative. Air-entraining agent shall be by the same manufacturer as water-reducing agent.

C. Concrete Reinforcement:

- 1. Reinforcing steel shall conform to ASTM Specification A-615 grade 60, deformed bars.
- 2. Welded wire fabric shall conform to ASTM Specifications A-185. The Contractor shall supply these in flat sheets.
- 3. Bar supports, metal accessories, and other devices necessary for proper assembly of concrete reinforcing shall be of standardized factory-made wire bar supports. Wire for tying shall be 18 gauge black annealed wire conforming to ASTM Specification A-82.

D. Formwork:

- 1. Forms: Formwork material shall be exterior plyform Class 1, B-B or as approved by the Owner's representative, not less than 5/8 inch thick.
- 2. Form Oil: Oil shall be of a non-staining type, specifically manufactured for concrete forms.
- 3. Form Ties: Factory-fabricated, removable or snap back, of approved design. Wire shall be at least 1-1/2 inch back from surfaces.
- 4. Design Criteria:



- a. The Contractor shall design, construct, erect, support, brace, maintain, and remove forms to comply with ACI 318 parts 1, 2, and 3.
- b. The Contractor shall comply with ACI 347 for loads, lateral pressures, allowable stresses, and wind loads.
- E. Non-shrink grout shall be Embeco 885" by Master Builders, Sonogrout by Sonneborn Building Products, Five Star Grout by U.S. Grout Corporation, or approved equal.
- F. Sleeves shall be standard weight steel pipe conforming to ASTM A53.
- G. Concrete curing membranes shall be:
 - 1. White polyethylene sheeting 4 mils thick, ASTM C171; or
 - 2. Waterproof paper, Sisalkraft Type, ASTM C171-69; or
 - 3. Liquid membrane curing compound of resin or latex bases liquid conforming to ASTM C309 Type I, Class A, except for surfaces to be covered with other surfacing materials. The compound shall be compatible with the adhesive to be used.
- H. Expansion Joint Filler: Joint filler shall be non-extruding, self-expanding filler strips conforming to ASTM D1752, Type II, as manufactured by Celotex Corporation, W.R. Meadows, Inc., W.R. Grace Company, or approved equal. Additional expansion joint materials (sealant, foam backup, steel dowels, and expansions sleeves) are described in the Drawing detail for expansion joints.
- I. Chemical surface sealer/hardener for concrete shall be Home Clear Seal by A.C. Horn Company, Kure-N-Seal by Sonneborn Building Products, Division of Contech, Inc. or approved equal chlorinated rubber base material at 22% solids. The material shall be applied both in accordance with the Manufacturer's recommendations for a curing compound on the wet concrete and as a hardener on fully-cured concrete just prior to the occupancy.
- J. Liquid chemical hardener for concrete shall be Hornolith by A.C. Horn Company; Surfhard by Euclid Chemical Company, or approved equal zinc and/or magnesium silicofluoride with penetrating agent. The material shall be applied in accordance with the manufacturer's written recommendations and shall be compatible with curing techniques.

PART 3 – EXECUTION

3.01 STORAGE OF MATERIALS

- A. All materials shall be stored to prevent damage from the weather elements and other causes.
- B. Cement and aggregates shall be stored in such a manner as to prevent deterioration or intrusion of foreign mater. Any materials which have deteriorated, or which have been damaged, shall not be used for concrete.



C. The Contractor shall store reinforcement steel on wood skids to prevent it from weather, oil, earth, and damage from trucking or other construction operations. Reinforcement shall be free from loose mill scale, rust, form oil, concrete splatter, and other extraneous coatings at the time it is embedded in the concrete.

3.02 FORMING FOR CAST-IN-PLACE CONCRETE

- A. Acceptable tolerance shall be as specified in ACI Standard 247, Recommended Practice for Concrete Formwork.
- B. Forms shall be constructed to conform to shapes, lines, and dimensions shown, plumb and straight, and shall be maintained sufficiently rigid to prevent deformation under load. Forms shall be sufficiently tight to prevent leakage. The Contractor shall securely brace and shore forms to prevent their displacement and to safely support the construction loads.
 - 1. The Contractor shall form and set all sleeves, box outs, and passages as required for all existing and proposed utilities and as directed by the Owner's representative.
- C. The Contractor shall treat forms with a form release agent applied according to the manufacturer's instructions, by roller, brush, or spray to produce a uniform thin film without bubbles or streaks. The Contractor shall apply the release agent in two coats for the first use of the form and in one coat for each additional use.
- D. ACI-301-89, Section 13.3 Forms, is also hereby made a part of this Specification.

3.03 MIXING PROCESS FOR CAST-IN-PLACE CONCRETE

A. Ready-mixed concrete shall be mixed and transported in accordance with Specification for Ready-Mixed Concrete ASTM C94, Alt No. 3 and ACI STANDARD 304, Recommended Practice for Measuring, Mixing, Transporting, and Placing Concrete.

3.04 REINFORCING FOR CAST-IN-PLACE CONCRETE

- A. ACI 301-89, Specification for Structural Concrete for Buildings, Chapter 5 Reinforcement, is hereby made a part of this Specification.
- B. For concrete reinforcement, the Contractor shall:
 - 1. Comply with ACI 318 standards for detail and method of placing reinforcement and supports.
 - 2. Clean reinforcement to remove loose rust and mill scale, earth, and other materials which reduce or destroy bond with concrete.
 - 3. Place, support, and secure reinforcement against displacement.
 - 4. Locate and support reinforcement by metal chairs, runners, bolsters, spacers, and



- hangers, as required.
- 5. Place reinforcement to obtain proper coverage for concrete protection in accordance with A.C.I. standards.
- 6. Arrange, space, and securely tie bars and bar supports together with the specified tie wire.
- 7. Set wire ties so twisted ends are directed away from exposed concrete surfaces.
- 8. Install welded wire fabric in as long lengths as practicable, lapping adjoining pieces at least one full mesh.
- 9. Where lap splices are used, tie securely with specified wire to prevent displacement of splices during placement of concrete.
- 10. Accommodate placement of formed openings.
- 11. After reinforcement has been placed and tied together, notify the Owner's representative for inspection before pouring concrete.

3.05 JOINTS FOR CAST-IN-PLACE CONCRETE

- A. ACI 301-89, Specifications for Structural Concrete for Buildings, Sections 6.1, 6.2 and 6.3 are hereby made part of this Specification.
- B. Construction joints shall be formed with keyed bulkheads.
- C. Control joints shall be as shown on the drawings.
- D. Control joints shall be formed using Zip-Cap control joint (Model 832) and Transverse control joint (Model 852) by Greenstreak Plastic Products Company or approved equal. Installation shall be in strict accordance with the manufacturer's recommendations. Reinforcing steel shall have a gap at the joints. Saw-cut control joints may be used as an alternative to Zip Cap and Transverse joint formers.

3.06 INSTALLING EMBEDDED ITEMS

A. General: The Contractor shall set and build into formwork anchorage devices and other embedded items required for other work that is attached to or supported by cast-in-place concrete. He/she shall use setting drawings, diagrams, instructions, and directions provided by suppliers of items to be attached.

3.07 PLACING OF CAST-IN-PLACE CONCRETE

A. The Contractor shall not place concrete until reinforcing steel, inserts, sleeves, and other work to be built into the concrete have been inspected and approved by the Owner's representative and by all other trades concerned.



- B. In hot weather, all concreting shall be done in accordance with ACI 305, Recommended Practice for Hot Weather Concreting.
 - 1. When the temperature rises above 70 degrees F., all surfaces of concrete shall be protected against rapid drying.
 - 2. Concrete delivered to the forms shall have a temperature of not over 90 degrees F.
 - 3. The temperature of the forms shall not be over 90 degrees F.
- C. In cold weather, all concreting shall be done in accordance with ACI 306, Recommended Practice for Cold Weather Concreting.
 - 1. When the average daily temperature falls below 40 degrees F., all surfaces of concrete shall be maintained at a temperature of at least 50 degrees F, and not over 90 degrees F, for seven (7) days.
 - 2. Concrete delivered to the forms shall be at least 60 degrees F., and not over 90 degrees F.
 - 3. The temperature of the forms shall be at least 40 degrees F.
 - 4. The Contractor shall maintain a record of temperature of the concrete at the most exposed surfaces of each placement at the beginning and at the end of each day of the curing period, which record shall be available to the Owner's representative.
- D. Conveying: Concrete shall be handled from the mixer to the place of final deposit as rapidly as practicable by methods which will prevent separation or loss of ingredients and in a manner which will assure that the required quality of the concrete is retained.
- E. Depositing: Delivery and placement of concrete shall be programmed so that time lapse between batching and placement shall not exceed 1-1/2 hours. Concrete shall not be allowed a free fall of over 4 feet. Concrete shall be deposited as nearly as practicable in its final position to avoid segregation due to re-handling or flowing.
- F. Concrete shall be deposited continuously, in horizontal layers of such thickness (not deeper than 18 inches) that no concrete will be deposited on concrete which has hardened sufficiently to cause the formation of seams or planes of weakness within the section. Placing shall be carried out at such a rate that the concrete which is being integrated with fresh concrete is still plastic. Concrete which has partially hardened or which has been contaminated by foreign materials shall not be deposited.
- G. Concrete shall be compacted thoroughly by vibrating to produce a dense, homogeneous mass without voids or pockets. Vibrators shall be placed in concrete so as to penetrate approximately 3 inches to 4 inches into the preceding lift so as to blend the two layers. Vibrating techniques shall assure that, when the coarse aggregate reaches the form, it stops and the matrix fills the voids.
- H. Patching: Areas to be patched shall not exceed 1.5 square feet for each 1000 square feet of



surface area. Patches shall match in every respect the color and texture of the surrounding surfaces. Mix formulation shall be determined by trial to obtain a color match when both the patch and surrounding concrete are cured and dry. After initial set, surfaces of patches shall be textured manually to obtain a match with the surrounding surfaces. All patching are subject to the Owner's representative's final acceptance as to appearance and quality. At holes formed by withdrawal of ends of steel snap-ties, the Contractor shall wet and pack solidly with patching mortar. The Contractor shall also smooth out projections and fins with wet carborundum stones or power grinders. All voids, honeycombs, and air pockets shall be patched.

- I. Concrete surfaces exposed to view and as directed by the Owner's representative in the finishing walls shall receive a smooth rubbed finish. Such elements include, but are not limited to, exposed portions of foundation walls and other exposed walls. Not later than one day after form removal, the Contractor shall moisten concrete surfaces and rub with carborundum brick or other abrasive until a uniform color and texture is produced. The Contractor shall not apply cement grout other than that created by the rubbing process.
- J. For concrete pads and walkways, immediately after trowel finishing, slightly roughen concrete surface by brooming with fiber bristle broom perpendicular to main direction of pedestrian traffic, or in accordance with the Drawings.

3.08 CURING AND PROTECTION

- A. The Contractor shall protect newly placed concrete against low and high temperature effects and against rapid loss of moisture. He/she shall moist-cure all concrete for at least seven days at a temperature of at least 50 degrees F. by curing methods approved by the Owner's representative.
- B. For vertical or near-vertical surfaces, the Contractor shall moist-cure by keeping the form in contact with the concrete, or by other effective means approved by the Owner's representative. Intermittent wetting and drying does not provide acceptable curing.
- C. The Contractor may submit for the approval of the Owner's representative alternative methods of curing non-exposed concrete surfaces. Approval of alternatives shall not relieve the Contractor of his responsibility for the proper curing of all concrete.
- D. In hot weather, the Contractor shall be adequately prepared to protect the concrete from the adverse influence of heat before the placement of any concrete. He/she shall take special precautions to avoid cracking of the concrete from rapid drying during placement of concrete when air temperature exceeds 70 degrees F., partially when the work is exposed to direct sunlight.
 - 1. The Contractor shall cool forms by fog with water or by protecting them from the direct rays of the sun.
 - 2. If requested by the Contractor, deemed advisable by the testing engineer, and approved by the Owner's representative, a retardant may be used to delay the initial set of the mix.



- E. In cold weather, the Contractor shall be adequately prepared to protect the concrete from the adverse influence of cold before placement of any concrete.
 - 1. When the average daily temperature falls below 50 degrees F., the Contractor shall take special precautions to assure adequate strength gain of the concrete.
 - 2. When the average daily temperature falls below 40 degrees F., the Contractor shall prepare concrete with heated materials such that the concrete delivered to the forms has a temperature of at least 60 degrees F., and not over 90 degrees F. The Contractor shall pre-warm the forms to at least 40 degrees F., to prevent the rapid cooling of the concrete by their contact; and keep forms free of all ice and snow. When heated materials are being used, the Contractor shall combine the water with the aggregate in the mixer and keep the resulting temperature below 90 degrees F. before cement is added to the mix. He/she shall protect all concrete by the use of heated enclosures which shall be sufficiently strong and windproof and within which adequate heaters are properly distributed to maintain all concrete at the required temperatures. The Contractor shall not allow heaters to locally heat or dry the concrete and shall maintain adequate fire precautions.

3.09 ACCEPTANCE

A. When the tests on control specimens of concrete fall below the required strength, the Owner's representative shall have the right to require, at the Contractors expense, mix redesign, load tests, and/or strengthening as directed, and/or removal and replacement of those parts of the structure in which such concrete was used.

3.10 CLEANING

A. The exposed faces of the cast-in-place concrete shall be cleaned of all stains, water marks, and leaked fines.

END OF SECTION



SECTION 11 68 23 ATHLETIC COURT EQUIPMENT

PART 1 - GENERAL

1.01 DESCRIPTION

- A. The City of Worcester Bid Form, General Conditions, Supplementary Conditions, and applicable parts of the Special Conditions form a part of this Specification and the Contractor shall consult them in detail for instructions.
- B. The Contractor shall provide all labor, equipment, and materials; and perform all operations necessary to complete the work of this section as indicated on the Drawings and specified herein which shall include but is not limited to the following:
 - 1. Basketball goals
 - 2. Bleachers for basketball court

1.02 RELATED WORK SPECIFIED IN OTHER SECTIONS

- A. Section 03 30 53 Cast-in-Place Cement Concrete
- B. Section 32 11 16 Aggregate Base Courses
- C. Section 32 18 23 Athletic Surfaces
- D. Section 32 31 13 Chain Link Fences and Gates

1.03 REFERENCE STANDARDS AND SPECIFICATIONS

- A. Except as modified by governing codes and by the Contract Documents, the Contractor shall comply with applicable provisions and recommendations of the following:
 - 1. ADA: Americans with Disabilities Act, including latest amendments and additions.
 - 2. ASTM: American Society for Testing and Materials
 - 3. AWS: American Welding Society

1.04 REQUIRED SUBMITTALS

- A. The Contractor shall prepare and submit Shop Drawings to the Owner's Representative for approval prior to ordering the listed materials.
 - 1. The Contractor shall provide complete shop drawings and/or cut sheets for all items listed below:
 - a. Basketball goals
 - b. Bleachers for basketball court
 - 2. Shop drawings shall show required sizes, dimensions, sections, profiles of units; the arrangement of and provision for jointing, anchoring, fastening, and support; and other necessary details.



- 3. Shop drawings shall include large-scale details of any unique fabrication and setting requirements or any other specified areas seen as necessary or as directed by the Owner's Representative.
- 4. Each shop drawing shall reference the section and paragraph of the Specifications that requires the items included.
- B. The Contractor shall provide complete product literature and applicable color samples for approval by the Owner's Representative prior to ordering the following equipment and materials:
 - 1. Basketball goals
 - 2. Bleachers for basketball court

1.05 QUALITY ASSURANCE

A. This work shall be assigned to experienced and qualified subcontractors employing experienced workers who will work under the full-time supervision of a qualified foreman with a minimum of five (5) years of experience on projects comparable to this project. The Contractor shall use an adequate number of skilled workers who are thoroughly trained and experienced in the necessary crafts and who are completely familiar with the specified requirements and the methods needed for the proper performance of the work in this Section. The Contractor shall demonstrate that he/she has successfully completed work of similar size and scope.

1.06 PRODUCT DELIVERY, STORAGE AND HANDLING

- A. The Contractor shall be responsible for timing the delivery of equipment and materials so as to minimize on-site storage time prior to installation. All stored materials shall be protected from weather, careless handling, and vandalism.
- B. The Contractor shall store equipment and materials under waterproof covers on planking clear of ground and protect from handling damage, dirt, stain, water and wind.
- C. The Contractor shall take all necessary precautions to prevent all items from chipping, cracking, or other damage during the transportation of these materials to the project, unloading and storage on the site. The Contractor shall lift items with wide-belt type slings wherever possible; he/she shall not use wire rope or ropes containing tar or other substances which might cause staining. If required, he/she shall use wood rollers and provide cushioning at end of wood slides. Damaged items will not be allowed to be installed and should any damaged items be found in constructed work, such items shall be removed immediately and replaced, and the Contractor shall assume all expenses incurred therefrom.
- D. Stored materials shall be adequately protected against moisture by one (1) stacking in such a manner as to allow a complete circulation of air under each stack, and two (2) covering each stack, including top and sides, with a waterproof paper or membrane. Coverings shall remain in place at all times, when not working from the particular stack.



1.07 EXAMINATION OF CONDITIONS

- A. The Contractor shall fully inform his/herself of existing conditions of the site and shall be fully responsible for carrying out all work required to fully and properly execute the work of the Contract, regardless of the conditions encountered in the actual work. The installer shall examine previous work, related work, and conditions under which this work is to be performed and notify the Contractor in writing of all deficiencies and conditions detrimental to the proper completion of this work. At the beginning of work, the installer shall accept substrates, subgrades, previous work, and conditions. No claim for extra compensation or extension of time will be allowed on account of actual conditions inconsistent with those assumed.
- B. The Contractor shall be solely responsible for judging the potential need for storing materials temporarily and/or re-handling items prior to final installation.

1.08 COORDINATION

A. The work specified in this Section shall be coordinated with all work shown/described on the Drawings and in other Sections of the Specifications.

PART 2 - PRODUCTS

2.01 BASKETBALL GOALS

- A. Goals for the basketball court shall include straight standards with a square profile, (as shown on the Drawings) with outside dimensions of 6" x 6". The offset shall be 6 feet. The standards shall be steel with a black powder coating.
- B. Goals for the future multi-purpose court (incorporated with fencing, as shown on the Drawings) shall have gooseneck standards with a round profile, with an outside diameter ranging from 5 9/16 inches to 6 inches. The offset shall be 6 feet. The standards shall be steel with black powder coating.
- C. Backboards shall be rectangular, 42" high x 72" wide, 1/2" thick polycarbonate. Connections to the standards shall include safety bolts. Outline colors shall be selected by Owner's Representative.
- D. Rims shall be steel with orange powder coat, with adjustable and breakaway features; and nets shall be white nylon.
- E. All basketball goal products shall be obtained from one manufacturer: TrueBounce (truebounce.com, phone # 508-999-3020); or approved equal.
- F. Quantity of basketball goals: 2 with straight standards and 2 with gooseneck standards

2.02 BLEACHERS FOR BASKETBALL COURT

A. Bleachers for basketball court shall be 3-row, 15' length, and non-elevated. Bleachers shall



include galvanized steel angle frames and aluminum seat and foot planks. Hardware for securing bleachers to concrete pad shall be galvanized steel. If the bleachers come with a front kickboard (beneath the lowest seat), these shall not be installed. Quantity of bleachers: 2

B. Design Requirements:

- 1. Design Loads:
 - a. Live loads: Uniform loading Structure = 100 psf
 - b. Uniform loading Seat and foot plank = 120 plf
 - c. Sway loads: Perpendicular to seats = 10 plf
 Parallel to seats = 24 plf
 - d. Uniform horizontal load = 50 plf
 - e. Concentrated horizontal load = 200 pounds
 - f. Wind loads: Per codes and standard requirements.
- 2. Seat and foot planks: Single continuous unit of extruded aluminum, 2 inches x 10-12 inches cross-section (nominal size), 15 feet long.
- Each seat and foot plank shall be attached to framework (minimum of two anchor points per framework) with hold down clip assemblies that allow for adjustments and replacement of seats and foot planks.

C. Quality Assurance:

- 1. Manufacturer shall have a minimum of ten years of experience in the design and manufacture of bleachers.
- 2. Welding shall comply with AWS standards.
- 3. The bleachers shall meet all applicable codes and standards, including but not limited to international, state, and local building codes.
- 4. The bleachers shall comply with ADA requirements.

D. Required Submittals:

- 1. The Contractor shall submit shop drawings indicating location, size, details, and quantity of all steel and aluminum components and accessories.
- 2. The Contractor shall submit 12" length of product sample of aluminum seat and foot plank.

PART 3 – EXECUTION

3.01 BASKETBALL GOALS

A. Basketball goals shall be assembled and installed in accordance with the Drawings and manufacturer's written instructions.



- B. The backboards, rims, and nets for the gooseneck goals shall be given to the Owner for storage. The Contractor might need to install them temporarily, however, to make sure height to rim from finished grade is correct.
- C. Cement concrete footings for the basketball goals shall be installed in accordance with the Drawings and Section 03 30 53 Cast-in-Place Cement Concrete.

3.02 BLEACHERS FOR BASKETBALL COURT

A. Bleachers shall be assembled and secured to concrete pad in accordance with the manufacturer's instructions and the Drawings.

END OF SECTION



SECTION 26 00 00 ELECTRICAL

PART 1 - GENERAL

1.01 DESCRIPTION

- A. The City of Worcester Bid Form, General Conditions, Supplementary Conditions, and applicable parts of the Special Conditions form a part of this Specification and the Contractor shall consult them in detail for instructions.
- B. The Contractor shall provide all labor, equipment, and materials; and perform all operations necessary to complete the work of this section as indicated on the Drawings and specified herein which shall include but is not limited to the following:
 - 1. Athletic field and walkway lighting
 - 2. Security lighting
 - 3. Security camera system
 - 4. All other work shown on the Drawings and included in these Specifications
- C. The Contractor shall furnish a complete, working finished product, which meets all applicable codes and standards, and the intent and specific requirements of the Drawings and specifications for this project. All materials and all work, which may be reasonably implied as being incidental to the work of this Section, shall be furnished at no extra cost to the Owner.

1.02 RELATED WORK SPECIFIED IN OTHER SECTIONS

- A. Section 26 56 68 Exterior Athletic Lighting
- B. Section 26 60 00 Security Camera System
- C. Section 32 12 16 Bituminous Concrete
- D. Section 03 30 53 Cast-in-Place Concrete

1.03 RELATED DOCUMENTS

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions, apply to work of this section.
- B. The Contractor must be familiar will all other Sections of this specifications and the associated Drawings, which affect the scope of work. The General Conditions, all Supplementary and Special Conditions, and all other sections of this specification shall be adhered to, as they apply to this Section. Where paragraphs of this Section conflict with similar paragraphs elsewhere, the more stringent requirements shall prevail.

1.04 REFERENCE STANDARDS AND SPECIFICATIONS

A. Perform work strictly as required by rules, regulations, standards, codes, ordinances, and laws of local, state, and federal government, and other authorities that have lawful jurisdiction.



- B. All materials and installations shall be in accordance with the latest edition of the Massachusetts Electrical Code, and all applicable local codes and ordinances. Materials and equipment shall be listed by Underwriters Laboratories (UL).
- C. Except as modified by governing codes and by the Contract Documents, the Contractor shall comply with applicable provisions and recommendations of the following:
 - 1. American National Standards Institute ANSI
 - 2. American Society for Testing & Materials ASTM
 - 3. Illuminating Engineering Society IES
 - 4. Institute of Electrical & Electronics Engineers IEEE
 - 5. Insulated Cable Engineers' Association ICEA
 - 6. National Electrical Code NEC
 - 7. National Electrical Manufacturer's Association NEMA
 - 8. National Electrical Safety Code NESC
 - 9. InterNational Electrical Testing Association NETA
 - 10. National Fire Protection Association NFPA
 - 11. Occupational Safety & Health Administration OSHA
 - 12. Underwriter's Laboratories, Inc. UL

The above listed codes and standards are referenced to establish minimum requirements and wherever this Section requires higher grades of materials and workmanship than required by the listed codes and standards, this Section shall apply. In the event a conflict occurs between the above listed codes and standards and this Section, the more stringent requirement shall govern.

1.05 SITE VISIT

- A. Each bidder shall visit the site of the proposed work and fully acquaint himself with the conditions there relating to construction and labor, and should fully inform himself as to the facilities involved, and the difficulties and restrictions attending the performance of the Contract.
- B. The Bidder shall thoroughly examine and familiarize himself with Drawings, Technical Specifications and all other Bid and Contract Documents. The Contractor, by the execution of the Contract, shall in no way be relieved of any obligation under it due to his failure to receive or examine any form or legal document or to visit the site and acquaint himself with the conditions there existing and the Owner will be justified in rejecting any claim thereof.

1.06 AS-BUILT DRAWINGS:

A. After completion of the electrical installation, the Contractor shall furnish an "as-built" drawings showing all conduits, cables, cabinets, transformers, light poles, etc. to scale with dimensions where required. Instruction sheets and parts lists covering all operating equipment will be bound into a folder and furnished to the Owner in duplicate.

1.07 INSTRUCTIONS:



- A. Within 10 days, after completion and testing of the system, the Contractor shall instruct the Owner's personnel in the proper operations and maintenance of the system, in a 2 hour training session.
- B. The Contractor shall furnish at least two (2) complete sets of operating and instruction manuals for the equipment provided under this Contract. These manuals shall detail the operation, testing, and maintenance of the electrical equipment and systems. Manuals shall be provided upon Engineer's request or upon project completion, whichever comes first.

1.08 GUARANTEE

A. Guarantee work of this Section in writing for one year from date of Owner's acceptance. Repair or replace defective materials, equipment, workmanship, and installation that develop within this period, promptly and to Owner's satisfaction and correct damage caused in making necessary repairs or replacements under guarantee with no extra cost to Owner. Contractor shall transfer all equipment warrantees for lighting and other systems to Owner.

1.09 SUBMITTALS

- A. Within 10 days after Award of General Contract, submit shop drawings and product data on below listed items for approval. Submit copies as requested.
- B. Check, stamp and mark with project name shop drawings and product data before submitting for approval. Specifically indicate on shop drawing transmittal form or by separate letter any deviations from Contract Documents because of standard shop practice or other reason. Rectify with no extra cost to Owner, deviations which escape Engineer's scrutiny and have not been indicated on shop drawings.
- C. List of materials and equipment requiring shop drawings shall include:
 - 1. Conduits and Wiring
 - 2. Concrete Products and Light Bases
 - 3. Pathway Lighting
 - 4. Sports Lighting
 - 5. Handholes

The Engineer's review shall be only for conformance with the design concept of the project and compliance with the specifications and Drawings. The responsibility of, and the necessity of, furnishing materials and workmanship required by the specifications and Drawings which may not be indicated on the shop drawings is included under the work of this Section.

1.10 INSPECTIONS AND FEES

A. Obtain all necessary permits and licenses, file necessary plans and pay all fees for permits and inspections. Permit fees are the responsibility of the Contractor as part of his bid, as is all coordination with the municipality and the local utility National Grid.



1.11 INTERPRETATION OF DRAWINGS

- A. Drawings are diagrammatic and indicate general arrangement of systems and work included in Contract. Drawings are not intended to specify or show every offset, fitting or component; however, Contract Documents require components and materials whether or not indicated or specified as necessary to make installation complete and operational.
- B. Contractor is responsible for all work shown on both Contract Drawings and these written specifications, including work detailed in the specifications and not shown on the drawings and including work shown on the Drawings and not described in the specifications. All ancillary equipment necessary for a complete installation shall be included, even if not shown, detailed or described. For conflicts between the Contract Drawings, written specifications and other contract information, the more stringent requirement shall apply, and the Engineer may direct the Contractor as to what is the preferred option to be provided.
- C. Any work installed contrary to, or without review by, the Engineer shall be subject to change as directed by the Engineer, and no extra compensation will be allowed for making these changes.
- D. Circuit layouts are not intended to show the number of fittings, or other installation details. Additional circuits shall be installed wherever needed to conform to the specific requirements of the equipment or local codes.
- E. As work progresses and for duration of Contract, maintain complete and separate set of prints of Contract Drawings at job site at all times. Record work completed and all changes from original Contract Drawings clearly and accurately, including work installed as a modification or addition to the original design.

1.12 ELECTRIC UTILITY

A. The Electric Utility for this project is National Grid (Massachusetts Electric Company). All coordination with the Electric Utility is the responsibility of the Contractor.

PART 2 – MATERIALS & PRODUCTS

2.01 GENERAL

- A. Materials and products furnished shall be designed for the intended use, shall meet all requirements of the latest edition of the National Electric Code (NEC), and all local codes.
- B. Materials shall be manufactured in accordance with the standards indicated in this Section, and typical industry standards and codes for the products specified. Materials and equipment shall be Underwriter's Laboratory (UL) listed.
- C. The materials used shall be new, unused, and of the best quality for the intended use. All equipment shall have the manufacturer's name, address, model or type designation, serial



- number and all applicable ratings clearly marked thereon in a location which can be readily observed after installation. The required information should be marked on durable nameplates that are permanently fastened to the equipment.
- D. Electrical equipment shall at all times during construction be adequately protected against mechanical injury or damage by water. Electrical equipment shall not be stored outside exposed to the elements. If any equipment or apparatus is damaged, such damage shall be repaired at no additional cost, or replaced at no additional cost as directed by the Engineer.

2.02 RACEWAYS

- A. Rigid Metallic Conduit: Listed to Underwriters Laboratories Safety Standard UL6 and ANSI 080.1.
- B. Electrical Metallic Tubing (EMT) Listed to Underwriters Laboratories Safety Standard UL 797 Manufactured in accordance with ANSI C80.3
- C. Flexible Metallic Conduit: UL I. Liquidtight flexible metal conduit shall be used in wet locations.
- D. Polyvinyl Chloride (PVC) Conduit, electrical, gray, Schedule 40 or Schedule 80 as specified, meeting the requirements of UL 651 and NEMA TC-2. If concrete encasement is required, a minimum of 3,000 psi concrete shall be used. All conduits placed under roadways, and subject to vehicular traffic, shall be concrete-encased Schedule 40 (or Schedule 80 as approved).
- E. Minimum size of conduit shall be 3/4". Unless indicated on Drawings, conduit sizes can be sized in accordance with National Electric Code (NEC). Conduit bends shall not have kinks or flats, and shall not be less than standard radii.
- F. Rigid Galvanized Steel (RGS) conduit shall be used for all power, control signal, and instrumentation wiring, except where noted. Conduit shall be fully threaded at both ends and each length shall be furnished with one threaded coupling. All 90 degree conduit sweeps shall be RGS.
- G. Conduits shall be made electrically continuous at coupling and connections to boxes and cabinets by means of joining fasteners or copper bond wires. Conduit shall be connected to grounded structural steel or the ground network. After assembly all conduit locknuts, all EMT coupling fittings, and all bond wire screws shall be set up tight before installation of wiring. Insulated metallic bushings shall be used on all conduits entering panel cabinets, pull-boxes, and wiring gutters, except on branch lighting circuits.
- H. Expansion fittings shall be provided on all conduits as required by the 2020 National Electrical Code, and as required by local and state codes. This includes, but is not limited to, vertical conduit risers coming from below-grade.

2.03 WIRE AND CABLE



- A. Unless otherwise noted, conductors for power, lighting, and grounding above grade shall be No. 12 through No. 8 AWG, NEC type THWN-2/THHN, meeting the requirements of UL 83. Conductors for power and lighting shall be no smaller than No. 12 AWG.
- B. Conductors for power, lighting, grounding, and control below grade (and in wet locations) shall be No. 2 AWG and larger, NEC type XHHW-2, meeting the requirements of NEMA WC7 and ICEA S-66-524.
- C. All conductors shall be annealed copper, 98% conductivity, Class B stranded, except conductors used for power and lighting circuits No. 10 AWG and smaller which may be solid. All conductors should be rated for 600 volts or less, with a thermal rating of 90' C.

2.04 WIRE AND CABLE CONNECTORS AND DEVICES

A. Wire and cable connectors and devices shall meet the requirements of UL 486. Connectors, including miscellaneous nuts, bolts, and washers shall be silicon bronze. Ferrous materials shall not be used.

2.05 BOXES

- A. Outlet and Switch Boxes: NEMA OS 1.
- B. Pull Boxes, Junction Boxes, and Equipment Enclosures: NEMA ICS 6. Pull boxes, junction boxes, and equipment enclosures shall be of NEMA Type I construction for indoor use, and NEMA Type 3R construction for outdoor or wet location use, unless otherwise noted.
- C. Box sizes shall not be less than that required by the Massachusetts Electrical Code.

2.06 WARNING TAPE

- A. Warning tape shall be six (6) inches wide, polyethylene not less than 3.5 mil thick with a minimum strength of 1,500 psi. Install 8 inches below final grade. Tape shall be red for electric conduit, and red or yellow for communication conduit. Tape shall have black lettering on two lines as indicated below:
- B. For Electric conduit:

CAUTION CAUTION CAUTION BURIED ELECTRIC LINE BELOW

C. For Telephone, Fire Alarm and Communication conduit:

CAUTION.CAUTION.CAUTION BURIED COMMUNICATION LINE BELOW

2.07 HANDHOLES



- A. Electric handholes shall be 24" x 36" precast concrete with cast iron covers. Electric handholes shall be unaffected by moisture, freezing temperatures, soil, and sub-soil chemicals.
- B. Communications handholes shall be 24" x 36" polymer concrete. Communications handholes shall be unaffected by moisture, freezing temperatures, soil, and sub-soil chemicals.
- C. Handholes shall be provided with skid-resistant surface covers, with an Electric or Communications label for power, audio, etc. Handholes and Covers shall be designed for street-rated, heavy duty applications, meeting the requirements of the either: AASHTO HS-20 or ANSI/SCTE 77-2002 Tier 15 loading, with a minimum design load of 15,000 lbs. for both the handhole box and cover. Covers shall include recessed stainless steel captive bolts of a penta-head design. The nuts for the bolts shall be self-centering and corrosion resistant. Handholes shall meet the requirements of the latest edition of the National Electric Code (2020 or later) with regards to structural integrity, installation methods, grounding of the cover and metallic parts, etc. Handholes shall be UL listed for the intended use.
- D. Handholes shall be installed flush with final grade.

2.08 CAST-IN-PLACE CONCRETE FOUNDATIONS

A. The Contractor shall provide the materials, labor, and equipment necessary for the installation of cast-in-place concrete foundations, in accordance with these Specifications, Contract Drawings, City requirements, and all applicable codes & regulations.

2.09 PRE-PACKAGED SPORTS LIGHTING SYSTEM

A. The Contractor shall provide a pre-packaged sport lighting system in accordance with Section 26 56 68 (Exterior Athletic Lighting).

2.10 SECURITY CAMERA SYSTEM

A. The Contractor shall provide a security camera system in accordance with Section 26 60 00 – Security Camera System Requirements.

PART 3 - EXECUTION

3.01 GENERAL

- A. This Section covers the requirements for installation of materials, proper workmanship, testing, cleaning, grounding, and work methods to be followed by the Contractor. This Section also includes specific instructions and to be used in conjunction with the contract Drawings.
- B. Contractor is responsible for coordinating work with other trades, Owner, and Architect's schedule. Work will be coordinated such that systems can be properly located, and

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conflicts and delays are avoided. Contractor shall consider commencement of work acceptance of existing conditions.

3.02 MATERIALS AND WORKMANSHIP

A. Work shall be executed in workmanlike manner and shall present neat, rectilinear and mechanical appearance when completed. Do not run raceway exposed unless shown exposed on Drawings. Material and equipment shall be new and installed according to manufacturer's recommended best practice so that complete installation shall operate safely and efficiently.

3.03 TESTING, INSPECTION AND CLEANING

- A. Test wiring and connections for continuity and grounds before fixtures are connected; demonstrate insulation resistance by megger test as required at not less than 500 volts. Insulation resistance between conductors and grounds for secondary distribution systems shall meet National Electrical Code (NEC) and InterNational Electrical Testing Association (NETA) requirements.
- B. Verify and correct as necessary: voltages, tap settings, trip settings and phasing on equipment from secondary distribution system to point of use. Test secondary voltages at transformers, bus in panelboards, and at other locations on distribution systems as necessary. Test secondary voltages under no-load and full-load conditions.
- C. Test lighting fixtures with specified lamps in place for 100 hours. Replace lamps that fail within 90 days after acceptance by Owner at no extra cost to Owner (no exceptions).
- D. Provide necessary testing equipment and testing services.
- E. Failures or defects in workmanship or materials revealed by tests or inspection shall be corrected promptly and retested. Replace defective Material.
- F. Clean panels and other equipment, Panelboard interiors shall be cleaned and vacuumed. Equipment with damage to painted finish shall be repaired to Engineer's or Architect's satisfaction. After completion of project, clean exterior surfaces of electrical equipment.

3.04 WIRING METHODS

- A. Install wire and cables in approved raceways as specified and as approved by authorities that have jurisdiction.
- B. Follow homerun circuit numbers and/or notes as shown on drawings to connect circuits to panelboards. Where homerun circuit numbers are not shown on Drawings, divide similar types of connected leads among phase buses so that currents are approximately equal in normal usage.
- C. Run concealed conduit in as direct lines as possible with a minimum number of bends, longest possible radius. Run exposed conduit parallel to or at right angles to building/field lines. Bends shall be free from dents or flattening. The exact locations and



- routing shall be determined by the Contractor subject to the approval of the Owner and Engineer.
- D. Polarity of all electrical connections shall be observed in order to preserve phase relationship in all feeders and equipment.
- E. Splices shall be made in neat, workmanlike manner using approved mechanical connectors. After splicing, insulation equal to that on the spliced wires shall be applied at each splice. Splices are permitted only in junction boxes, outlet boxes, or other permanently accessible locations. Splices installed in electric handholes shall be weather and waterproof, pre-molded polymer splices. Hand taping of splices below-grade is not acceptable.

3.05 GROUNDING

- A. Bond and ground equipment and systems connected under this Section in accordance with standards of the NEC and other applicable regulations and codes.
- B. Conduit system shall be electrically continuous throughout, grounded at service entrance. Equipment frames, enclosures, boxes, etc. shall be grounded by use of green-jacketed (or bare copper) ground sized as per Table 250-95 oldie NEC.
- C. Copper fittings for ground connections shall conform to the requirements of ASTM B 30. All bolts, u-bolts, cap screws, nuts, and lock washers for copper fitting shall be of approved corrosion-resisting material. Compression connectors required for all belowgrade grounding connections.
- D. Ground Rods shall be 5/8" diameter and 8' in length, copperweld as required by applicable codes (NEC, NESC). Bonding connections to ground rods shall be permanent, welded or crimped, with copper connectors. All wire used for grounding shall be no smaller than #4 Awg copper, stranded conductor.

3.06 INSTALLATION OF ELECTRICAL EQUIPMENT

- A. Contractor shall furnish and install the following major electrical components, and all necessary minor and expected accessories.
- B. Provide, furnish and install all products and work outlined in Part 1 of this Specification Section.
- C. Provide new conduit system for lighting and electrical work, in locations as shown on Contract Drawings. Utilize existing empty conduits (installed by others) where possible and install new conduits for a complete and functional system. Provide all new cabling for all electrical equipment listed.
- D. Install all equipment in locations as shown on Contract Drawings. All deviations must be approved, in advance by Owner, Architect, and Engineer.
- E. Install all equipment per manufacturer's instructions.



- F. Balance the lighting, receptacle, and electrical load evenly on all circuits and on all phases of each circuit.
- G. Clean-up excavated areas, and restore with new loam & seed, as directed by Owner.
- H. Provide complete "As-Built" drawings to Engineer & Owner.

3.07 INSTALLATION OF SECURITY CAMERA SYSTEM

A. The security camera system shall be installed in accordance with Section 26 60 00 – Security Camera System Requirements, and with the Drawings and this Section.

3.08 GUARANTEE AND ACCEPTANCE

A. Any defective elements shall be replaced in part or whole by the Contractor at no cost to the Owner.

END OF SECTION



SECTION 26 56 68 EXTERIOR ATHLETIC LIGHTING

PART 1 - GENERAL

1.01 DESCRIPTION

- A. The City of Worcester Bid Form, General Conditions, Supplementary Conditions, and applicable parts of the Special Conditions form a part of this Specification and the Contractor shall consult them in detail for instructions.
- B. The Contractor shall provide all labor, equipment, and materials; and perform all operations necessary to complete the work of this section as indicated on the Drawings and specified herein which shall include but is not limited to the following:
 - 1. New Lighting System with LED Light Source

1.02 RELATED WORK SPECIFIED IN OTHER SECTIONS

- A. Section 26 00 00 Electrical
- B. Section 32 12 16 Bituminous Concrete
- C. Section 03 30 53 Cast-in-Place Concrete

1.03 REFERENCE STANDARDS AND SPECIFICATIONS

- A. Except as modified by governing codes and by the Contract Documents, the Contractor shall comply with applicable provisions and recommendations of the following:
 - 1. American Society of Civil Engineers ASCE
 - 2. American Association of State Highway and Transportation Officials AASHTO
 - 3. American Society for Testing & Materials ASTM
 - 4. International Building Code IBC
 - 5. Illuminating Engineering Society of North America IESNA
 - 6. Institute of Electrical & Electronics Engineers IEEE
 - 7. International Organization for Standardization ISO
 - 8. National Fire Protection Association NFPA
 - 9. Underwriter's Laboratories, Inc. UL

1.04 SUMMARY

- A. Work covered by this section of the specifications shall conform to the contract documents, engineering plans, as well as state and local codes.
- B. The purpose of these specifications is to define the lighting system performance and design standards for the Mulcahy Field lighting project using an LED lighting source. The manufacturer / contractor shall supply lighting equipment to meet or exceed the standards set forth in these specifications.
- C. Lighting shall be for the following venues:



- 1. Basketball
- 2. Security
- 3. Walkway
- D. The primary goals of this sports lighting project are:
 - 1. Guaranteed Light Levels: Selection of appropriate light levels impact the safety of the players and the enjoyment of spectators. Therefore light levels are guaranteed to not drop below specified target values for a period of 25 years.
 - 2. Environmental Light Control: It is the primary goal of this project to minimize spill light to adjoining properties and glare to the players, spectators and neighbors.
 - 3. Control and Monitoring: To allow for optimized use of labor resources and avoid unneeded operation of the facility, customer requires a remote on/off control system for the lighting system. Fields shall be proactively monitored to detect luminaire outages over a 25-year life cycle. All communication and monitoring costs for 25-year period shall be included in the bid.

1.05 LIGHTING PERFORMANCE

A. Illumination Levels and Design Factors: Playing surfaces shall be lit to an average target illumination level and uniformity as specified in the chart below. Lighting calculations shall be developed and field measurements taken on the grid spacing with the minimum number of grid points specified below. Appropriate light loss factors shall be applied and submitted for the basis of design. Average illumination level shall be measured in accordance with the IESNA LM-5-04 (IESNA Guide for Photometric Measurements of Area and Sports Lighting Installations). Illumination levels shall not to drop below desired target values in accordance to IES RP-6-15, Page 2, Maintained Average Illuminance and shall be guaranteed for the full warranty period.

Area of Lighting	Average Target Illumination Levels	Maximum to Minimum Uniformity Ratio	Grid Points	Grid Spacing
Basketball	28FC	2:1	50	10' x 10'
Walkway	5FC	15:1	495	5' x 5'

- B. Color: The lighting system shall have a minimum color temperature of 5700K and a CRI of 70+.
- C. Mounting Heights: To ensure proper aiming angles for reduced glare and to provide better playability, minimum mounting heights shall be as described below. Higher mounting heights may be required based on photometric report and ability to ensure the top of the field angle is a minimum of 10 degrees below horizontal.

# of Poles	Pole Designation	Pole Height
2	P11 & P28	16'
1	P1	50'



1.06 ENVIRONMENTAL LIGHT CONTROL

- A. Light Control Luminaires: All luminaires shall utilize spill light and glare control devices including, but not limited to, internal shields, louvers and external shields. No symmetrical beam patterns are accepted.
- B. Spill Light and Glare Control: To minimize impact on adjacent properties, spill light and candela values must not exceed the following levels taken at 3 feet above grade.

Property Line	Maximum
Horizontal Footcandles	< 31 FC

- C. Spill Scans: Spill scans shall be submitted indicating the amount of horizontal and vertical footcandles along the specified lines. Light levels shall be taken at 30-foot intervals along the boundary line. Readings shall be taken with the meter orientation at both horizontal and aimed towards the most intense bank of lights. Illumination level shall be measured in accordance with the IESNA LM-5-04 after 1 hour warm up.
- D. The first page of a photometric report for all luminaire types proposed showing horizontal and vertical axial candle power shall be provided to demonstrate the capability of achieving the specified performance. Reports shall be certified by a qualified testing laboratory with a minimum of five years of experience or by a manufacturer's laboratory with a current accreditation under the National Voluntary Laboratory Accreditation Program for Energy Efficient Lighting Products. A summary of the horizontal and vertical aiming angles for each luminaire shall be included with the photometric report.

PART 2 - PRODUCTS

2.01 SPORTS LIGHTING SYSTEM CONSTRUCTION

- A. Manufacturing Requirements: All components shall be designed and manufactured as a system. All luminaires, wire harnesses, drivers and other enclosures shall be factory assembled, aimed, wired and tested.
- B. Durability: All exposed components shall be constructed of corrosion resistant material and/or coated to help prevent corrosion. All exposed carbon steel shall be hot dip galvanized per ASTM A123. All exposed aluminum shall be powder coated with high performance polyester or anodized. All exterior reflective inserts shall be anodized, coated, and protected from direct environmental exposure to prevent reflective degradation or corrosion. All exposed hardware and fasteners shall be stainless steel of 18-8 grade or better, passivated and coated with aluminum-based thermosetting epoxy resin for protection against corrosion and stress corrosion cracking. Structural fasteners may be carbon steel and galvanized meeting ASTM A153 and ISO/EN 1461 (for hot dipped galvanizing), or ASTM B695 (for mechanical galvanizing). All wiring shall be enclosed within the cross-arms, pole, or electrical components enclosure.



- C. System Description: Lighting system shall consist of the following:
 - 1. Galvanized steel poles and cross-arm assembly
 - 2. Non-approved pole technology:
 - a. Square static cast concrete poles will not be accepted.
 - b. Direct bury steel poles which utilize the extended portion of the steel shaft for their foundation will not be accepted due to potential for internal and external corrosive reaction to the soils and long term performance concerns.
 - 3. Lighting systems shall use concrete foundations. See 2.04 for details.
 - a. For a foundation using a pre-stressed concrete base embedded in concrete backfill the concrete shall be air-entrained and have a minimum compressive design strength at 28 days of 3,000 PSI. 3,000 PSI concrete specified for early pole erection, actual required minimum allowable concrete strength is 1,000 PSI. All piers and concrete backfill shall bear on and against firm undisturbed soil.
 - b. For anchor bolt foundations or foundations using a pre-stressed concrete base in a suspended pier or reinforced pier design, pole erection may occur after 7 days, or after a concrete sample from the same batch achieves a certain strength.
 - 4. Manufacturer shall supply all drivers and supporting electrical equipment.
 - a. Remote drivers and supporting electrical equipment shall be mounted approximately 10 feet above grade in aluminum enclosures. The enclosures shall be touch-safe and include drivers and fusing with indicator lights on fuses to notify when a fuse is to be replaced for each luminaire. Disconnect per circuit for each pole structure shall be located in the enclosure. Integral drivers are not allowed.
 - b. Manufacturer shall provide surge protection at the pole equal to or greater than 40 kA for each line to ground (Common Mode) as recommended by IEEE C62.41.2_2002.
 - 5. Wire harness shall be complete with an abrasion protection sleeve, strain relief and plug-in connections for fast, trouble-free installation.
 - 6. All luminaires, visors, and cross-arm assemblies shall withstand 150 mph winds and maintain luminaire aiming alignment.
 - 7. Control cabinet shall provide remote on-off control, monitoring, and entertainment features of the lighting system. See 2.03 for further details.
 - 8. Contactor cabinet shall provide on-off control.
 - 9. Manufacturer shall provide lightning grounding as defined by NFPA 780 and be UL Listed per UL 96 and UL 96A.
 - a. Integrated grounding shall be via concrete encased electrode grounding system.



- b. If grounding is not integrated into the structure, the manufacturer shall supply grounding electrodes, copper down conductors, and exothermic weld kits. Electrodes and conductors shall be sized as required by NFPA 780. The grounding electrode shall be minimum size of 5/8 inch diameter and 8 feet long, with a minimum of 10 feet embedment. Grounding electrode shall be connected to the structure by a grounding electrode conductor with a minimum size of 2 AWG for poles with 75 feet mounting height or less, and 2/0 AWG for poles with more than 75 feet mounting height.
- D. System Description: Security lighting system shall consist of the following:
 - 1. Approved technology: Musco's CREE product. No other distributors will be considered
 - 2. LED-high bay light capable of a direct mount. High bay fixture shall have CRI of 70 and a color temperature of 5700k
- E. Safety: All system components shall be UL listed for the appropriate application

2.02 ELECTRICAL

- A. Electric Power Requirements for the Sports Lighting Equipment:
 - 1. Electric power: 120/240 Volt, 1 Phase
 - 2. Maximum total voltage drop: Voltage drop to the disconnect switch located on the poles shall not exceed three (3) percent of the rated voltage.
- B. Energy Consumption: The kW consumption for the field lighting system shall be 41kW or less.

2.03 CONTROL

- A. Instant On/Off Capabilities: System shall provide for instant on/off of luminaires.
- B. Lighting contactor cabinet(s) constructed of NEMA Type 4 aluminum, designed for easy installation with contactors, labeled to match field diagrams and electrical design. Manual off-on-auto selector switches shall be provided.
- C. Remote Lighting Control System: System shall allow owner and users with a security code to schedule on/off system operation via a web site, phone, fax or email up to ten years in advance. Manufacturer shall provide and maintain a two-way TCP/IP communication link. Trained staff shall be available 24/7 to provide scheduling support and assist with reporting needs.
- D. The Owner may assign various security levels to schedulers by function and/or fields. This function shall be flexible to allow a range of privileges such as full scheduling capabilities for all fields to only having permission to execute "early off" commands by phone. Scheduling tool shall be capable of setting curfew limits.
- E. Controller shall accept and store 7-day schedules, be protected against memory loss during power outages, and shall reboot once power is regained and execute any commands that would have occurred during outage.



- F. Remote Monitoring System: System shall monitor lighting performance and notify manufacturer if individual luminaire outage is detected so that appropriate maintenance can be scheduled. The controller shall determine switch position (manual or auto) and contactor status (open or closed).
- G. Management Tools: Manufacturer shall provide a web-based database and dashboard tool of actual field usage and provide reports by facility and user group. Dashboard shall also show current status of luminaire outages, control operation and service. Mobile application shall be provided suitable for IOS, Android, and Blackberry devices.

Hours of Usage: Manufacturer shall provide a means of tracking actual hours of usage for the field lighting system that is readily accessible to the owner.

- 1. Cumulative hours: shall be tracked to show the total hours used by the facility
- 2. Report hours saved by using early off and push buttons by users.
- H. Communication Costs: Manufacturer shall include communication costs for operating the control and monitoring system for a period of 25 years.
- I. Communication with luminaire drivers: Control system shall interface with drivers in electrical components enclosures by means of powerline communication.

2.04 STRUCTURAL PARAMETERS

- A. Wind Loads: Wind loads shall be based on the 2015 International Building Code. Wind loads to be calculated using ASCE 7-10, an ultimate design wind speed of 130 mph and exposure category C.
- B. Pole Structural Design: The stress analysis and safety factor of the poles shall conform to 2013 AASHTO Standard Specification for Structural Supports for Highway Signs, Luminaires, and Traffic Signals (LTS-6).
- C. Foundation Design: The foundation design shall be based on soil parameters as outlined in the geotechnical report. If no geotechnical report is available, the foundation design shall be based on soils that meet or exceed those of a Class 5 material as defined by 2015 IBC Table 1806.2.
- D. Foundation Drawings: Project specific foundation drawings stamped by an engineer licensed in Massachusetts are required. The foundation drawings shall list the moment, shear (horizontal) force, and axial (vertical) force at ground level for each pole. These drawings shall be submitted at time of bid to allow for accurate pricing.

PART 3 - EXECUTION

3.01 SOIL QUALITY CONTROL

- A. It shall be the Contractor's responsibility to notify the Owner if soil conditions exist other than those on which the foundation design is based, or if the soil cannot be readily excavated. Contractor may issue a change order request / estimate for the Owner's approval / payment for additional costs associated with:
 - 1. Providing engineered foundation embedment design by a registered engineer in the State of Massachusetts for soils other than specified soil conditions;



- 2. Additional materials required to achieve alternate foundation;
- 3. Excavation and removal of materials other than normal soils, such as rock, caliche, etc.

3.02 **DELIVERY TIMING**

A. Delivery Timing Equipment On-Site: The equipment shall be on-site 6-8 weeks from receipt of approved submittals and receipt of complete order information.

3.03 FIELD QUALITY CONTROL

- A. Illumination Measurements: Upon substantial completion of the project and in the presence of the Contractor, Project Engineer, Owner's Representative, and Manufacturer's Representative, illumination measurements shall be taken and verified. The illumination measurements shall be conducted in accordance with IESNA LM-5-04.
- B. Field Light Level Accountability
 - 1. Light levels shall be guaranteed not to fall below the target maintained light levels for the entire warranty period of 25 years. These levels shall be specifically stated as "guaranteed" on the illumination summary provided by the manufacturer.
 - 2. The contractor/manufacturer shall be responsible for conducting initial light level testing and an additional inspection of the system, in the presence of the owner, one year from the date of commissioning of the lighting.
 - 3. The contractor/manufacturer will be held responsible for any and all changes needed to bring these fields back to compliance for light levels and uniformities. Contractor/Manufacturer will be held responsible for any damage to the fields during these repairs.
- C. Correcting Non-Conformance: If, in the opinion of the Owner's Representative, the actual performance levels including footcandles and uniformity ratios are not in conformance with the requirements of the performance specifications and submitted information, the Manufacturer shall be required to make adjustments to meet specifications and satisfy Owner.

3.04 WARRANTY AND GUARANTEE

A. 25-Year Warranty: Each manufacturer shall supply a signed warranty covering the entire system for 25 years from the date of shipment. Warranty shall guarantee specified light levels. Manufacturer shall maintain specifically-funded financial reserves to assure fulfillment of the warranty for the full term. Warranty does not cover weather conditions events such as lightning or hail damage, improper installation, vandalism or abuse, unauthorized repairs or alterations, or product made by other manufacturers.



B. Maintenance: Manufacturer shall monitor the performance of the lighting system, including on/off status, hours of usage and luminaire outage for 25 years from the date of equipment shipment. Parts and labor shall be covered such that individual luminaire outages will be repaired when the usage of any field is materially impacted. Manufacturer is responsible for removal and replacement of failed luminaires, including all parts, labor, shipping, and equipment rental associated with maintenance. Owner agrees to check fuses in the event of a luminaire outage.

END OF SECTION



SECTION 31 23 10 EARTHWORK

PART 1 - GENERAL

1.01 DESCRIPTION

- A. The City of Worcester Bid Form, General Conditions, Supplementary Conditions, and applicable parts of the Special Conditions form a part of this Specification and the Contractor shall consult them in detail for instructions.
- B. The Contractor shall provide all labor, equipment, and materials; and perform all operations necessary to complete the work of this section as indicated on the Drawings and specified herein which shall include but is not limited to the following:
 - 1. Excavation of all existing material for site improvements to the depth required in the plans and specifications to meet the required lines and grades.
 - 2. Providing, placing, and compacting ordinary borrow for site improvements specified herein and/or indicated within the Drawings.
 - 3. Providing, placing, and compacting all other specified borrow materials at locations specified herein and/or indicated within the Drawings.
 - 4. Compaction of all disturbed and undisturbed surfaces which are to receive new foundations, footings, slabs, and other load-bearing elements, to ensure against any weak areas in the substrate.
 - 5. Performing all operations and providing such equipment as necessary to maintain excavated areas free from water from any source whatsoever and to avoid the disturbance of the subgrade.
 - 6. Installation of sheeting, shoring, and bracing; and protection of adjacent properties, streets utilities and structures as may be required due to the earthwork performed.
 - 7. Rough and fine grading.
 - 8. Dust control.
 - 9. Removal and disposal of excavated fill and other waste materials

1.02 RELATED WORK SPECIFIED IN OTHER SECTIONS

- A. Section 02 41 13 Site Preparation and Demolition
- B. Section 31 25 00 Erosion and Sedimentation Controls
- C. Section 32 91 13 Loam
- D. Special Conditions and Specifications

1.03 **DEFINITIONS**



- A. Excavation consists of the removal of material encountered to sub-grade elevations and the reuse or disposal of materials excavated.
- B. Unauthorized excavation consists of removal of materials beyond indicated subgrade elevations or dimensions without specific direction of the Owner's Representative. Unauthorized excavation, as well as remedial work directed by the Owner's Representative, shall be at Contractor's expense.
 - The Contractor shall backfill and compact unauthorized excavations with structural fill as specified for authorized excavations, unless otherwise directed by the Owner's Representative.
- C. Additional Excavation consists of the removal of material as directed by the Owner's Representative beyond the required subgrade that is determined as unsuitable. The Contractor shall continue excavation until suitable bearing materials are encountered. If unsuitable materials are removed that aren't indicated on the Drawings, the Contract Sum shall be adjusted by an appropriate Contract Modification. The following constitute unsuitable materials:
 - 1. Topsoil and loam (beneath areas to receive pavement)
 - 2. All peat, organic soil, or soil containing sod, roots, or any other material subject to decomposition or decay.
 - 3. All soft, spongy or compressible soil, including, but not limited to, silt and loose fine sand.
 - 4. All buried building material, which may include but is not limited to the following:
 - a. Concrete rubble
 - b. Re-bars
 - c. Asphalt
 - d. Electrical materials and debris
 - e. Wood
 - f. Brick, block, tile (ceramic/quarry)
 - g. Pipe
 - h. Ashes
 - i. Metal pieces/parts
 - i. Insulation
- D. Subgrade: The undisturbed earth or the compacted soil layer immediately below granular sub-base.
- E. Structure: Foundations, footings, slabs, or other man-made stationary features occurring above or below ground surface.
- F. Utilities include on-site underground pipes, conduits, ducts, and cables, as well as underground services within building lines.



1.04 SUBMITTALS

- A. Test Reports: The Contractor shall submit the following test reports directly to the Owner's representative from the testing services.
 - 1. Test reports on borrow material.
 - 2. Test reports on sub-base material.

1.05 QUALITY ASSURANCE

- A. Codes and Standards: The Contractor shall perform earthwork complying with all local and state regulations, laws, and ordinances and with requirements of authorities having jurisdiction.
- B. Testing and Inspection Services: The Contractor shall coordinate and submit all tests as specified herein.
 - 1. Owner's Responsibility: The Owner has employed a qualified environmental professional to perform the following services:
 - a. Conduct a subsurface investigation to pre-characterize soil from the site for disposal. A copy of the summary report prepared by BETA Group, Inc. is included in the bid/specifications package.
 - b. Prepare waste profiles and shipping documentation for each respective licensed off-site licensed disposal facility proposed by the Contractor for disposal of contaminated soil.
 - c. Oversee the excavation and handling of soil in accordance with the contract documents.
 - 2. Contractor's Responsibility: The Contractor shall employ a qualified geotechnical testing agency, approved by the Owner, to verify that soils comply with specified requirements as follows. Geotechnical field work and testing is described in further detail under "Field Quality Control" in Part 3 of this Specification Section.
 - a. Field in-place density tests
 - b. Optimum moisture-maximum density curve for each type of soil encountered
 - c. Bearing tests
 - d. Test reports on borrow material
 - e. Test reports on sub-base material
 - f. Re-testing of all tests which are found in non-compliance to the Specifications.

1.06 PROJECT CONDITIONS

A. The Contractor shall fully inform himself of existing conditions both surface and subsurface before submitting his bid, and shall be fully responsible for carrying out all site work required to fully and properly execute the work of the Contract, regardless of the conditions encountered in the actual work. No claim for additional compensation or



extension of time will be allowed on account of actual conditions inconsistent with those assumed. The Owner shall not be responsible for interpretations or conclusions drawn from data or interpretations by the Contractor.

1. Additional test borings (other than those required herein) and other exploratory operations may be performed by Contractor, at the Contractor's option; however, no change in the Contract Sum will be authorized for such additional exploration.

B. Existing Utilities

- All locations of existing utilities shown on the plan have been developed from existing
 utility records and/or above ground inspection of the site. Completeness or accuracy
 of locations or depth of underground utility or structures cannot be guaranteed. The
 Contractor shall verify the location and depth of all underground utilities or structures
 prior to the start of work.
- 2. The Contractor shall locate all existing underground utilities in areas of excavation work. He/she shall disconnect, seal and/or protect, as required, all existing utilities, including but not limited, to water, gas, sewerage, storm, electrical, and telephone in accordance with the regulations concerned. If utilities are indicated to remain in place, the Contractor shall provide adequate means of support and protection during earthwork operations.
 - a. The Contractor shall be responsible for all on-site coordination with utility companies and public agencies and for obtaining all required permits and paying all required fees. In accordance with M.G.L., Chapter 82, Section 40, including amendments; the Contractor shall notify all utility companies and government agencies in writing prior to such excavation, (exclusive of Saturday, Sundays and Holidays). The Contractor shall also call "Dig Safe" at 1(888) 344-7233 no less than 72 hours prior to such excavation.
 - b. Should uncharted, or incorrectly charted, piping or other utilities be encountered during excavation, the Contractor shall consult utility owner immediately for directions. The Contractor shall cooperate with Owner and utility companies in keeping respective services and facilities in operation. The Contractor shall repair damaged utilities to satisfaction of utility owner.
 - c. The Contractor shall not interrupt existing utilities servicing facilities occupied by Owner or others, during occupied hours, except when permitted in writing by the Owner's representative and then only after acceptable temporary utility services have been provided.
 - d. The Contractor shall provide a minimum of forty-eight (48) hours' notice to the Owner's representative, and receive a written notice to proceed, before interrupting any utility.
 - e. The Contractor shall place markers to indicate location of disconnected services. The Contractor shall also identify service lines and capping locations on Project Record Documents.



- C. Use of Explosives: Use of explosives is not permitted.
- D. Protection of Persons and Property:
 - 1. The Contractor shall barricade open excavations occurring as part of this work and post with warning lights. He/she shall operate the warning lights as recommended by authorities having jurisdiction.
 - 2. The Contractor shall protect structures, utilities, sidewalks, pavements, and other facilities from damage caused by settlement, lateral movement, undermining, washout, and other hazards created by earthwork operations.
 - 3. The Contractor shall perform excavation by hand within drip line of large trees to remain. He/she shall protect root systems from damage or dry-out to the greatest extent possible. He/she shall maintain moist conditions for root system and cover exposed roots with moistened burlap.
- E. Adjoining Properties: No construction work, temporary or permanent, shall take place on adjoining properties. The Contractor shall be fully responsible for monitoring and maintaining that no construction activities trespass onto adjoining properties for the duration of the Contract.

1.07 BENCH MARKS, LINES, AND GRADES

- A. The Contractor shall engage a professional land surveyor, registered in the Commonwealth of Massachusetts, and submit the name, address and registration number of such persons to the Owner's representative for approval to perform the following work:
 - 1. Furnish all stakes, pins, and grade markings, and lay out all lines and grade work, required to implement the work in accordance with Drawings.
 - 2. Establish permanent bench marks, maintain all established bounds and bench marks, and replace as directed any which are destroyed or disturbed.
 - 3. Establish all lines and vertical and horizontal alignment grades for the work and verify all locations, property lines, work lines, and other dimensioned points indicated on the Drawings for the existing site.
 - 4. Submit to the Owner's Representative a written confirmation of locations of all lines, and any discrepancies between conditions and locations as they actually exist and those indicated on the Drawings. Such confirmation shall bear the surveyor's registration stamp.
- B. The Contractor shall inform the Owner's Representative when the general layout is completed and shall not begin excavation until the various alignments are approved. Any discrepancies encountered in field conditions shall be reported to the Owner's representative immediately.



1.08 WORK IN THE PUBLIC WAYS

- A. The Contractor shall notify the appropriate municipal officials at least seven (7) calendar days in advance of commencing any work in the public ways. The Contractor shall pay for and obtain all required permission and permits to perform this work. The Contractor shall perform all work in the public ways in a manner required by the municipal authorities.
- B. Should there be any conflict between requirements specified in the Contract Documents and those of the municipal authorities, the municipal requirements shall govern.
- C. The Contractor shall not close or obstruct any streets or sidewalks unless and until they have been discontinued by the appropriate municipal authority or unless and until the Contractor has first secured all necessary or other permits therefor. No materials whatsoever shall be placed or stored in the streets. The Contractor shall conduct all operations to interfere as little as possible with the use ordinarily made of roads, driveways, sidewalks, or other facilities near enough to the work to be affected thereby.
- D. The Contractor's attention is directed to the fact that the work on this project is to be performed in areas which are utilized by pedestrians as well as by vehicles. The Contractor shall be responsible for the installation of adequate precautions and other safety measures and controls deemed necessary by the authorities having jurisdiction, for the general public, and for his/her own personnel.
 - 1. The Contractor shall without additional compensation be required to provide safe and convenient access during the execution of the work. Necessary areas for fire apparatus and other emergency vehicles shall be maintained at all times.

1.09 CODES AND STANDARDS

- A. Except as modified by governing codes and by the Contract Documents, the Contractor shall comply with applicable provisions and recommendations of the following:
 - Standard Specifications and Details: City of Worcester, Public Works and Parks Department
 - 2. Standard Specification: Commonwealth of Massachusetts, Department of Public Works, Standard Specifications for Highways and Bridges, supplemental specifications latest edition.
 - 3. AASHTO: American Association of State Highway and Transportation Officials, latest edition.
 - 4. ASTM: American Society of Testing and Materials, latest edition.
 - 5. ADA: Americans with Disabilities Act, latest edition.
 - 6. ABB: Architectural Barriers Board, Commonwealth of Massachusetts Regulation Chapter 521 CMR, latest edition.



1.10 COORDINATION

A. The work specified in this Section shall be coordinated with all work shown/described on the Drawings and in other Sections of the Specifications.

PART 2 - PRODUCTS

2.01 MATERIALS

- A. Compacted Gravel Borrow: See Special Conditions and Specifications.
- B. Ordinary Borrow shall be well graded, natural inorganic soil, approved by the Owner's representative and meeting the following requirements:
 - 1. It shall be free of organic or other weak or compressible materials, of frozen materials, and of stones larger than six (6) inches maximum dimension.
 - 2. It shall be of such nature and character that it can be compacted to the specified densities.
 - 3. It shall be free from highly plastic clays, from all materials subject to decay, decomposition, or dissolution and from cinders or other material which will corrode piping or other metal.
 - 4. It shall have maximum dry density of not less than one hundred (100) pounds per cubic foot.
 - 5. Material from excavation on the site may be used as ordinary fill if it meets the above requirements and is approved by the Owner's Representative.
- C. Loam for turf and planting areas: See Section 32 91 13 Loam
- D. Excavated Materials: Material from on-site excavation may be utilized as borrow for subgrade fill in areas that will not be paved or include structures, provided that this material can be compacted as required in Part 3, and does not contain any of the unsuitable materials listed in 1.03C of this Section. For areas that will not be paved, excavated soil that exceeds a contamination level of RSC-1 (in accordance with the report from BETA Group, Inc. included in the bid/specifications package) provided it is covered with at least three feet of clean fill material. For areas to receive pavement, Soil that exceeds RCS-1 may be used for fill up to the subgrade.

PART 3 - EXECUTION

3.01 PREPARATION

A. The Contractor shall protect structures, utilities, sidewalks, pavements, and other facilities



- from damage caused by settlement, lateral movement, undermining, washout, and other hazards created by earthwork operations.
- B. The Contractor shall protect sub-grades and foundation soils against freezing temperatures or frost. He/she shall provide protective insulating materials as necessary.
- C. The Contractor shall provide erosion control measures in accordance with Section 31 25 00 to prevent erosion or displacement of soils and discharge of soil-bearing water runoff, and he/she shall prevent airborne dust from falling on adjacent properties and walkways.

3.02 DUST CONTROL

A. The Contractor shall refer to Section 02 41 13 Site Preparation for dust control requirements.

3.03 **DEWATERING**

A. The Contractor shall refer to Section 31 23 19 for dewatering and drainage control requirements.

3.04 EROSION CONTROL

- A. The Contractor shall install and maintain erosion control measures as indicated in Section 31 25 00 Erosion and Sedimentation Control, and shall do the following:
 - 1. Schedule the delivery and placement of fill materials, obtained from off-site sources, in a manner which will minimize the length of time such fill materials would be stored on site and subject to erosion.
 - 2. Limit new embankment slopes to three (3) horizontal to one (1) vertical, maximum unless indicated as steeper on plans.

3.05 FROST PROTECTION

- A. The Contractor shall not excavate to full indicated depth when freezing temperatures may be expected, unless footings or slabs can be poured immediately after the excavation has been completed. The Contractor shall protect the excavation from frost if placing of the concrete is delayed. Should protection fail, remove frozen materials and replace with concrete or gravel fill, as directed, at no cost to the Owner. Once footings or slabs are placed, protect same from frost.
- B. The Contractor shall keep the operations under this Contract clear and free of accumulations of snow as required to carry out the work.

3.06 SHEETING, SHORING AND BRACING, AND PROTECTION

A. The Contractor shall furnish, put in place, and maintain such sheeting and bracing as may be required to support the sides of the excavation and to prevent any movement of earth which could in any way diminish the width of the excavation below that necessary for



proper construction, or otherwise injure or delay the work or endanger adjacent structure or personnel. If the Owner's representative is of the opinion that at any point sufficient or proper support has not been provided, he/she may order additional supports put in at the expense of the Contractor.

- 1. Prior to installation of sheeting, the Contractor and the Owner's representative shall notify and consult with adjacent residents who may be affected by vibrations caused by equipment installing the sheeting.
- B. Whenever possible, sheeting shall be driven ahead of the excavation to avoid loss of material from behind the sheeting. If necessary to excavate below the sheeting, care shall be taken to avoid trimming behind the face along which the sheeting will be driven. Care shall be taken to prevent voids outside of the sheeting, but if voids are formed, they shall be immediately filled with sand and compacted.
- C. The Contractor shall leave in place to be embedded in the backfill all sheeting and bracing which the Owner's representative may direct him to leave in place at any time during the progress of the work, for the purpose for preventing injury to structure, personnel, utilities, or property at no additional cost. Timber or steel sheeting and bracing to be left in place shall be cut-off at least two feet below finish grade. This shall not constitute a waiver of the Contractor's responsibility to use his own judgment in where sheeting shall be left in place.
- D. All sheeting and bracing not to be left in place shall be carefully removed in such a manner as not to endanger the construction or other structures. All voids left or caused by withdrawal of sheeting shall be immediately backfilled with approved material and compacted by ramming with tools especially adapted to that purpose, by watering, or otherwise as may be directed.
- E. The Contractor shall comply with local safety regulations or in the absence thereof, with the provisions of the Manual of Accident Prevention in Construction of the Associated General Contractors of America, Inc.
 - 1. The Contractor shall submit sheeting and shoring design for review to the Owner's representative. The sheeting and shoring design shall be prepared by a professional engineer licensed in the Commonwealth of Massachusetts and in the employ of the Contractor.

3.07 EXCAVATION: GENERAL

- A. Classified Excavation: Excavation is classified and includes excavation to required subgrade elevations indicated, regardless of character of materials and obstructions encountered. Excavation will be classified as earth excavation or rock excavation as follows:
 - Earth Excavation includes excavation of pavements and other obstructions visible on surface; underground structures, utilities, and other items indicated to be demolished and removed; together with earth and other materials encountered that are not classified as rock or unauthorized excavation.



- a. Intermittent drilling or ripping to increase production and not necessary to permit excavation of material encountered will be classified as earth excavation.
- b. All excavation shall be done with a backhoe whose bucket is equipped with a wedge plate across the teeth to provide a smooth bottom profile or equivalent equipment approved by the Owner's Representative.
- 2. Rock excavation in open excavations includes removal and disposal of materials and obstructions encountered that cannot be dislodged and excavated with modern, track-mounted, heavy-duty excavating equipment without drilling, blasting, or ripping. Rock excavation equipment is defined as Caterpillar Model No. 973 or equivalent track-mounted loader, rated at not less than 210 HP flywheel power and developing minimum of 45,000-pound breakout force (measured in accordance with SAE J732).
- 3. Rock excavation for trenches includes removal and disposal of materials and obstructions encountered that cannot be excavated with a track-mounted power excavator, equivalent to Caterpillar Model No. 215C LC, and rated at not less than 115 HP flywheel power and 32,000-pound drawbar pull and equipped with a short stick and a 42-inch wide, short tip radius rock bucket rated at 0.81 cubic yard (heaped) capacity. Trenches in excess of 10 feet in width and pits in excess of 30 feet in either length or width are classified as open excavation.
- B. Material, encountered in the excavation, to qualify as rock, must be two (2) cubic yards or more in undisturbed size in open excavation and in trenches. To be considered for classification as rock, material shall be any one of the following:
 - 1. Rock, stone, or shale (in original ledge) and all other material, including buried building foundations, which cannot be broken and removed by power excavation equipment and requires the use of drills.
 - 2. Boulders.
- C. When, during the progress of excavation, rock is encountered, the Contractor shall uncover and expose the material, and notify the Owner's Representative before proceeding further. He/she shall not proceed with the excavation of material claimed as rock until the material has been classified by the Owner's Representative. Failure on the part of the Contractor to uncover such material or notify the Owner's Representative, and take cross-sections, will forfeit the Contractor's right-of-claim to any additional compensation or extension of time.
 - 1. The Contractor shall employ qualified personnel, acceptable to the Owner's Representative, to take cross-sections of rock three (3) feet on center before removal of same; and to provide computations of cross-sections.
- D. See Special Conditions and Specifications for additional excavation requirements (under "Demolition, Site Excavation and Preparation").

3.08 STABILITY OF EXCAVATIONS



A. Excavation of slopes shall be constructed to comply with all OSHA regulations and with local codes, ordinances, and requirements of authorities having jurisdiction to maintain stable excavations. The Contractor shall notify the Massachusetts Department of Labor and Industries of the start of excavation work.

3.09 EXCAVATION FOR STRUCTURES

- A. The Contractor shall excavate to designated elevations and dimensions as indicated within the Drawings within a tolerance of plus or minus 0.10 foot. He/she shall extend excavations a sufficient distance from structures for placing and removing concrete formwork, installing services and other construction, and for inspections.
 - 1. Excavations for Footings and Foundations: The Contractor shall not disturb bottom of excavation. He/she shall excavate by hand to final grade just before placing concrete reinforcement. He/she shall trim bottoms to required lines and grades to leave solid base to receive other work.
 - Excavation for Mechanical or Electrical Appurtenances: The Contractor shall excavate to elevations and dimensions indicated on the Drawings within a tolerance of plus or minus 0.10 foot. He/she shall not disturb bottom of excavations intended for bearing surface.

3.10 EXCAVATION FOR WALKS AND PAVEMENTS

- A. The Contractor shall excavate surfaces under walks and pavements to indicated cross sections, elevations, and grades, as indicated within the Drawings.
- B. Existing soil shall be removed in the area indicated on the Drawings (Site Preparation and Demolition Plan) to a depth of at least 12" below finished grade. For all areas to be paved, unsuitable materials (as defined in this Section) shall be removed to a minimum depth of 6" below the subgrade elevation. Excavated soil shall be replaced with Ordinary Borrow to sub-grade level prior to compaction and proof-rolling.

3.11 EXCAVATION FOR UTILITY TRENCHES

- A. The Contractor shall excavate trenches to indicated slopes, lines, depths, and below invert elevations as indicated in the Drawings.
- B. The Contractor shall excavate trenches to uniform widths to provide a working clearance on each side of pipe or conduit. He/she shall excavate trench walls vertically from trench bottom to twelve (12) inches higher than top of pipe or conduit, unless otherwise indicated.
- C. Trench Bottoms: The Contractor shall excavate and shape trench bottoms to receive bedding for pipes and conduit. He/she shall shape bedding to provide continuous support for bells, joints, and barrels of pipes and for joints, fittings, and bodies of conduits. He/she shall remove stones and sharp objects to avoid point loading.
 - 1. Where rock is encountered, the Contractor shall excavate six (6") inches below required elevations and backfill with compacted gravel fill to required elevations.



3.12 APPROVAL OF SUBGRADE

- A. The Contractor shall maintain foundation excavations at least twelve (12) inches above design bearing level until final excavation immediately before footing construction, or placing fill. If footings will not be constructed within the same day as final excavation to subgrade level, a three (3) inch thick lean concrete mud slab shall be cast over the exposed bearing surface immediately after approval of the subgrade bearing surface by the geotechnical engineer.
- B. The Contractor shall notify the Owner's Representative when excavations have reached required subgrade for inspection of conditions and approval to proceed with construction.
- C. If the Owner's Representative determines that unforeseen unsuitable material is present, he/she may direct the Contractor to continue excavation until suitable bearing materials are encountered.
- D. The Contractor shall re-construct subgrades damaged by freezing temperatures, frost, rain, accumulated water, or construction activities, as directed by the Owner's Representative, at no cost to the Owner.
- E. The Contractor shall not place fill material until the subgrade is approved by the Owner's Representative.

3.13 UNAUTHORIZED EXCAVATION

- A. The Contractor shall fill unauthorized excavation with structural fill material as directed by the Owner's Representative. Flowable fill may be used to bring elevations to proper position when acceptable to the Owner's Representative.
- B. Where indicated widths of utility trenches are exceeded, the Contractor shall provide stronger pipe, or special installation procedures, as required by Owner's Representative at no additional cost to the Owner.

3.14 STORAGE OF SOIL MATERIALS

- A. The Contractor shall stockpile excavated materials approved as backfill materials, including acceptable borrow materials. He/she shall stockpile soil materials without intermixing. He/she shall place, grade, and shape stockpiles to drain surface water. He/she shall cover to prevent erosion and install siltation controls.
 - 1. The Contractor shall stockpile soil materials away from edge of excavations. He/she shall not store the materials within drip line of remaining trees.
 - 2. Intermixed stockpiles as determined and directed by the Owner's Representative shall be re-tested by the Contractor for compliance to specified requirements or removed from site immediately, at no additional cost to the Owner.
- B. The Contractor shall place all stockpiles of contaminated soil on 6-mil. polyethylene



sheeting, and also cover these stockpiles with the same sheeting, to prevent erosion and mixing with non-contaminated materials at the site.

3.15 SUBGRADE AND BACKFILL COMPACTION REQUIREMENTS

- A. Percentage of Maximum Dry Density Requirements: The Contractor shall compact soil to not less than the following percentages of maximum dry density according to ASTM D 1557 and in place density in accordance with ASTM D 1556. All fill and backfill material shall be compacted in layers not to exceed 6 inches.
 - 1. Under structures, pavements, and utilities, the Contractor shall compact the sub-grade and each layer of backfill or fill material at 95 percent maximum dry density. Where compaction with large equipment is not possible due to the narrow widths of excavations, a plate compactor or walk-behind drum roller shall be used to achieve the required level of compaction of the sub-grade.
 - 2. Under planting areas or unpaved areas, the Contractor shall compact the sub-grade and each layer of backfill or fill material at 90 percent maximum dry density.

3.16 PROOF COMPACTION

A. The Contractor shall proof-compact the bottom of excavations or existing subgrade, for all areas to be paved. Proof compaction shall consist of making ten (10) passes with a ten ton vibratory roller or by a minimum of three (3) coverages from the rear wheel assembly of a fully loaded ten-wheel dump truck or by a minimum of three (3) coverages from the treads of a tractor dozer weighing at least 30,000 pounds and observing the subgrade for any soft or weaving areas. All proof-compaction work shall be supervised by either the Owner's Representative, or a geotechnical engineer hired by the Owner.

3.17 PLACEMENT OF FILLS

- A. General: The Contractor shall backfill excavations as promptly as work permits, but not before completing the following:
 - 1. Acceptance by the Owner's Representative of construction below finish grade including, where applicable, damp-proofing, waterproofing, and perimeter insulation.
 - 2. Coordinating drainage systems installation.
 - 3. Surveying locations of underground utilities for record documents.
 - 4. Testing, inspecting, and approval of underground utilities.
 - 5. Concrete formwork removal.
 - 6. Removal of trash and debris from excavation.
 - 7. Removal of temporary shoring and bracing, and sheeting.



- 8. Removal of vegetation, topsoil, wet and unsatisfactory soil materials, obstructions, and deleterious materials from ground surface prior to placing fills.
- B. When sub-grade or existing ground surface to receive fill has a density less than that required for fill, the Contractor shall break up ground surface to depth required, pulverize, moisture-condition or aerate soil and re-compact to required density.
- C. The Contractor shall notify the Owner's Representative when areas to receive fill are ready for inspection. All sub-grades to receive fill shall be compacted as noted previously in this Section of the Specifications.
- D. The Contractor shall place approved fill materials in layers not exceeding six (6) inches compacted thickness and compact as specified below for various fill conditions.
- E. Placing Compacted Gravel Fill: The Contractor shall place Gravel Fill and compact to specified densities as indicated within the Drawings, and for all exterior site construction requiring filling and backfilling operations as a result of excavation operations and/or filling to required subgrades from existing grades.
- F. Placing Crushed Stone: The Contractor shall place Crushed Stone and compact to specified densities as indicated within the Drawings and/or specified herein.

G. Placing Ordinary Borrow:

- 1. Ordinary Borrow may be utilized, if approved by the Owner's Representative, as fill and backfill material beneath pavements, structures, and beneath loam in lawn and planting areas.
- 2. The Contractor shall place Ordinary Borrow and compact to specified densities as indicated within the Drawings and specified herein.
- H. The Contractor may use excavated material that doesn't qualify as Ordinary Borrow as subgrade fill in areas that will not be paved or include structures, provided that this material can be compacted as required above, in lifts not exceeding 6 inches, and does not contain any of the unsuitable materials listed in 1.03C of this Section. All remaining excavated material shall be removed and legally disposed off-site.

3.18 UTILITY TRENCH BACKFILL

- A. The Contractor shall place bedding course on bearing surfaces and to fill unauthorized excavations. He/she shall shape bedding course to provide continuous support for bells, joints, and barrels of pipes and for joints, fittings, and bodies of conduits to spring line.
- B. The Contractor shall place concrete in backfill trenches that carry below or pass under footings and that are excavated within eighteen (18) inches of footings. He/she shall place concrete to level of bottom of footings.
- C. The Contractor shall provide 4-inch-thick concrete base slab support for piping or conduit less than 2'-6" below surface of roadways. After installation and testing, he/she shall



- completely encase piping or conduit in a minimum of four (4) inches of concrete before backfilling or placing roadway sub-base.
- D. The Contractor shall place and compact backfill material to a minimum height of twelve (12) inches over the utility pipe or conduit and as indicated within the Drawings.
 - 1. The Contractor shall carefully compact material and bring backfill evenly up on both sides and along the full length of utility piping or conduit to avoid damage or displacement of utility system.
- E. The Contractor shall coordinate backfilling with utilities testing.
- F. The Contractor shall fill voids with approved backfill materials as shoring and bracing, and sheeting is removed.
- G. The Contractor shall place and compact backfill material to final sub-grade of areas to be paved, or finished grade in areas to be seeded or sodded. Trenches shall be backfilled and compacted so that settling of soil does not occur.
- H. The Contractor shall install warning tape directly above utilities, in accordance with the Drawings.

3.19 ROUGH GRADING

- A. General: The Contractor shall uniformly grade areas to a smooth surface, free from irregular surface changes. He/she shall comply with compaction requirements and grade to cross sections, lines, and elevations indicated.
 - 1. The Contractor shall provide a smooth transition between existing adjacent grades and new grades.
 - 2. The Contractor shall cut out soft spots, fill low spots, and trim high spots to conform to required surface tolerances.
- B. Sub-grades: The Contractor shall finish sub-grades to required elevations within the following tolerances:
 - 1. Lawn or Unpaved Areas: Plus or minus 0.05 foot.
 - 2. Walks: Plus or minus 0.05 foot.
 - 3. Pavements: Plus or minus 0.05 foot.

3.20 FIELD QUALITY CONTROL

A. Geotechnical Testing Agency Services: The Contractor shall allow testing agency to inspect and test each sub-grade and each fill or backfill layer. He/she shall not proceed until test results for previously completed work verify compliance with requirements.



- 1. The Contractor shall perform field in-place density tests according to ASTM D 1556 (sand cone method).
 - a. Field in-place density tests may also be performed by the nuclear method according to ASTM D 2922, provided that calibration curves are periodically checked and adjusted to correlate to tests performed using ASTM D 1556. With each density calibration check, the Contractor shall check the calibration curves furnished with the moisture gauges according to ASTM D 3017.
 - b. When field in-place density tests are performed using nuclear methods, the Contractor shall make calibration checks of both density and moisture gauges at beginning of work, on each different type of material encountered, and at intervals as directed by the Owner's representative.
- 2. Footing Sub-grade: At footing sub-grades, the Contractor shall perform at least one (1) test of each soil stratum to verify design bearing capacities. Subsequent verification and approval of other footing sub-grades may be based on a visual comparison of each sub-grade with related tested strata when acceptable to the Owner's representative.
- 3. Paved and Building Slab Areas: At subgrade and at each compacted fill and backfill layer, the Contractor shall perform at least one (1) field in-place density test for every 2,000 sq. ft. or less of paved area or building slab, but in no case fewer than three (3) tests.
- 4. Foundation Wall Backfill: In each compacted backfill layer, the Contractor shall perform at least one (1) field in-place density test for each 100 feet or less of wall length, but no fewer than two (2) tests along a wall face.
- 5. Trench Backfill: In each compacted initial and final backfill layer, the Contractor shall perform at least one (1) field in-place density test for each 100 feet or less of trench, but no fewer than two (2) tests.
- A. When testing agency reports that sub-grades, fills, or backfills are below specified density, the Contractor shall scarify and moisten or aerate, or remove and replace soil to the depth required, re-compact and re-test until required density is obtained, at no additional cost to the Owner.

3.21 FINISHED GRADING

A. For fine grading and loaming, see Section 32 91 13 – Loam.

3.22 PROTECTION

- A. Protecting Graded Areas: The Contractor shall protect newly graded areas from traffic, freezing, and erosion. He/she shall keep these areas free of trash and debris.
- B. The Contractor shall repair and re-establish grades to specified tolerances where completed or partially completed surfaces become eroded, rutted, settled, or loosely compacted due



to subsequent construction operations or weather conditions.

- 1. The Contractor shall scarify or remove and replace material to depth directed by the Owner's representative; and shall re-shape and re-compact at optimum moisture content to the required density.
- C. Settling: Where settling occurs during the Project correction period, the Contractor shall remove finished surfacing, backfill with additional approved material, compact, and reconstruct surfacing.
 - 1. The Contractor shall restore appearance and quality of finished surfacing to match adjacent work, and eliminate evidence of restoration to the greatest extent possible.
- D. All additional repairing, removing, and restoring work shall be completed at no additional cost to the Owner.

3.23 DISPOSAL OF SURPLUS AND WASTE MATERIALS

- A. Disposal: The Contractor shall remove and legally dispose of surplus or excavated materials not required to complete construction, including unsatisfactory soil, trash, and debris, and legally dispose of it off the park property.
- B. Excess soil containing contaminants above RCS-1 levels shall be disposed of at appropriately licensed, off-site soil management facilities.
- C. The Contractor shall submit a list of proposed licensed disposal facilities for contaminated soils, prior to disposal, to the Owner's Representative for approval.
- D. Copies of weight tickets shall be submitted to the Owner's Representative for proof of soil quantities delivered to disposal facilities.
- E. The conversion factor from tons to cubic yards (to determine compensation amounts for the Contractor) shall be 1.5 tons = 1 cubic yard.
- F. See Special Conditions and Specifications for additional disposal requirements (under "Demolition, Site Excavation and Preparation").

END OF SECTION



SECTION 31 23 19 DEWATERING AND DRAINAGE CONTROL

PART 1—GENERAL

1.01 DESCRIPTION

- A. The City of Worcester Bid Form, General Conditions, Supplementary Conditions, and applicable parts of the Special Conditions form a part of this Specification and the Contractor shall consult them in detail for instructions.
- B. This Section specifies designing, furnishing, installing, maintaining, operating and removing temporary dewatering systems and the requirements for control of surface water within the site.
- C. The Contractor shall provide all labor, equipment, and materials; and perform all operations necessary to complete the work of this section as indicated on the Drawings and specified herein which shall include but is not limited to the following:
 - 1. Control of surface water runoff to prevent flooding of excavations, trenches and adjacent properties, and the loosening and saturation of soils.
 - 2. Removal and disposal of subsurface water from excavations and trenches as required to lower and control water levels during construction.
 - 3. Provision of equipment and facilities to remove sediment and control the rates and volumes of disposal of surface and subsurface waters removed from the work areas.

1.02 RELATED SECTIONS

- A. Sections which directly relate to the work of this Section include:
 - 1. Section 02 41 13—Site Preparation and Demolition
 - 2. Section 31 23 19—Earthwork
 - 3. Section 31 25 00—Erosion and Sedimentation Control

1.03 DEWATERING SYSTEM REQUIREMENTS

- A. The Contractor shall design the dewatering systems to:
 - 1. Effectively reduce the hydrostatic pressure and lower the groundwater levels to a minimum of 2 feet below the bottom of excavations;
 - 2. Develop a substantially dry and stable subgrade for the proposed work;
 - 3. Prevent damage to adjacent properties, buildings, structures, utilities and other facilities:
 - 4. Ensure that, after 12 hours of initial pumping, no soil particles will be present in the discharge.
- B. The Contractor shall locate dewatering facilities where they will not interfere with utilities and construction work to be done by others.



- C. The Contractor shall modify dewatering equipment and procedures when operations threaten to cause damage to new or existing facilities.
- D. The Contractor shall be solely responsible for the proper design and execution methods for controlling surface and groundwater. Design review and/or field monitoring activities by the Owner's representative shall not relieve the Contractor of his responsibilities for the work specified herein.

1.04 SUBMITTALS

- A. Prior to installation of the dewatering system and at least two weeks prior to performing any excavation in areas that require dewatering, the Contractor shall submit working drawings and design data for review by the Owner's representative with the following information:
 - 1. The proposed type of dewatering system;
 - 2. Arrangement, location and depths of system components;
 - 3. Complete description of equipment and instrumentation to be used including installation, operation and maintenance procedures;
 - 4. Types and sizes of filters;
 - 5. Design calculations demonstrating adequacy of the proposed system and equipment; and provisions and methods of sediment removal and disposal of water.
- B. It is anticipated that the initial dewatering plan will have to be modified to suit the variable soil/water conditions encountered during construction. The Contractor shall modify the dewatering plan as often as necessary to meet the Specifications.

1.05 COORDINATION

A. The work specified in this Section shall be coordinated with all work shown/described on the Drawings and in other Sections of the Specifications.

PART 2—PRODUCTS

2.01 MATERIALS AND EQUIPMENT

- A. The Contractor shall furnish pumps, pipe, appliances, and equipment of capacity capable to keep the excavations free from water as necessary to complete the work as specified herein.
- B. The Contractor shall provide all necessary materials for environmental protection including construction fencing and erosion control barriers.



PART 3—EXECUTION

3.01 SURFACE WATER CONTROL

- A. The Contractor shall intercept and divert surface water runoff away from excavations through the use of dikes, curb walls, ditches, pipes, sumps or other approved means.
- B. The Contractor shall provide and maintain ditches of adequate size to collect and prevent surface and subsurface water seepage from entering the excavations. He/she shall divert the water to settling basins or other approved equipment required to reduce the amount of fine particles before discharge into drainage pipes and natural watercourses. If a drainage system or watercourse becomes blocked due to dewatering operation, the Contractor, at no additional cost to the Owner, shall clean it.

3.02 DEWATERING EXCAVATIONS

- A. The Contractor shall accomplish dewatering in accordance with the means and methods submitted as required and approved by the Owner's representative. The Contractor shall keep the Owner's representative advised of any changes required to accommodate field conditions and, on completion of the dewatering system installation, revise and resubmit the information required to show the installed system.
- B. The Contractor shall perform dewatering operations to lower the groundwater level in excavations as required to provide a stable, dry subgrade for the prosecution of the proposed work.
- C. The Contractor shall maintain dewatering operations in a manner that prevents buildup of excessive hydrostatic pressure and damage to structures, and the subgrade.
- D. The Contractor shall not allow water to accumulate in excavations. He/she shall provide and maintain at all times ample means and devices to remove promptly, and to dispose of properly, all water entering excavations and to keep them dry until the proposed work is completed.
- E. If the Contractor's method of dewatering does not properly dewater the excavation as specified, then the Contractor shall install groundwater observation wells, as directed by the Owner's representative, and implement a revised dewatering plan that lowers the groundwater a minimum of 6 inches below the bottom of final excavation elevation, at no additional cost to the Owner.
- F. No pipe shall be laid in water. No masonry shall be laid in water, and no water shall be allowed to rise over concrete and brick masonry within 24 hours after being placed. Water shall not be allowed to rise over any concrete and masonry for four days. The Contractor shall constantly guard against the possibility of flotation of pipe or structures after installation. Backfill or other means shall be placed promptly to prevent this occurrence.
- G. Dewatering units used in the work shall be surrounded by suitable filter sand such that no fines shall be removed by pumping. Pumping shall be continuous until pipe or structure is adequately backfilled. Stand-by pumps shall be provided.



H. Dewatering flows shall be disposed of in an approved area. Sanitary sewer systems shall not be used to dispose of dewatering flows.

END OF SECTION



SECTION 31 25 00 EROSION AND SEDIMENATION CONTROLS

PART 1 - GENERAL

1.01 DESCRIPTION

- A. The City of Worcester Bid Form, General Conditions, Supplementary Conditions, and applicable parts of the Special Conditions form a part of this Specification and the Contractor shall consult them in detail for instructions.
- B. The Contractor shall provide all labor, equipment, and materials; and perform all operations necessary to complete the work of this section as indicated on the Drawings and specified herein which shall include but is not limited to the following:
 - 1. Installation, maintenance and removal of erosion and sediment controls.
- C. All work described above shall be marked out in the field for review and approval by the Owner's representative prior to installation.

1.02 RELATED WORK SPECIFIED IN OTHER SECTIONS

- A. 02 41 13 Site Preparation and Demolition
- B. 31 23 10 Earthwork

1.03 GENERAL PROVISIONS

- A. This specification applies to work depicted on the Civil Drawings prepared by Quinn Engineering, Inc., herein referred to as the "Drawings" and specifically consisting of:
 - 1. Sheets C-1 through C-3.
 - 2. Blanket for Swales Outside of Athletic Fields depicted on plans by EarthDesign Landscape Architecture LLC
- B. Attention is directed to PROJECT SPECIAL CONDITIONS which are hereby made a part of this Section of the Specifications.
- C. All work conducted in association with this section shall conform to the applicable requirements of the Occupational Safety and Health Administration (OSHA).
- D. In accordance with MA General Law Chapter 82 Section 40A and prior to construction, the Contractor shall contact DIGSAFE and other utility providers in order to determine the location of existing utilities within the project area. The Contractor is responsible for coordinating the work with the existing utilities so that disruption to the existing utilities is minimized.
- E. Prior to construction, the Contractor shall notify and coordinate any planned disruptions to existing utilities that are required to perform the work with the appropriate utility provider and with the Owner's representative. Disruptions to existing utilities shall be planned so that the time of disruption is minimized.

1.04 INDUSTRY STANDARDS



- A. Except as modified by governing codes and by the Contract Documents, the Contractor shall comply with applicable provisions and recommendations of the following:
 - 1. Commonwealth of Massachusetts, Department of Public Works, Standard specifications for Highways and Bridges, Supplemental Specifications, latest edition.
 - 2. AASHTO: American Association of State Highway and Transportation Officials
 - 3. ASTM: American Society for Testing and Materials
 - 4. Mass DOT: Massachusetts Department of Transportation, Highway Division
 - 5. MSSHB: Massachusetts Standard Specifications for Highways and Bridges

1.05 SUBMITIALS

- A. Submit for approval prior to ordering and shipment technical information regarding
 - 1. Silt fence / stakes
 - 2. Catch basin inserts
 - 3. Blankets for swales outside of athletic fields

1.06 SITE CONDITIONS

- A. The Contractor is responsible for verifying the layout of all materials prior to installation in relation to the locations specified on the Drawings and in relation to the existing conditions.
- B. The Contractor shall provide barricades or barriers to protect the public from construction activities.
- C. The work specified herein shall take place under weather conditions so as not to cause erosion or negatively impact any portion of the site.

1.07 QUALITY ASSURANCE

- A. The Contractor is responsible for the timely and proper installation and maintenance of all sediment and erosion control devices necessary to prevent the movement of sediment from the construction site to off site areas or into, adjacent drainage systems, or into unwanted areas of the site. The Contractor shall be responsible for implementing additional measures to those shown on the Drawings as necessary to prevent the movement of sediment into the above mentioned areas. All erosion control measures, including any additional measures necessary, shall be installed, maintained, removed, and cleaned at the expense of the Contractor.
- B. All materials for each product shall be produced and obtained from a single manufacturer.
- C. Installation shall be performed by qualified personnel.
- D. Coordinate the work shown on the Drawings and specified herein with all other trades in order to provide a complete installation.



E. The Contractor shall provide all necessary miscellaneous items and appurtenances not identified on the Drawings or specified herein to provide a complete installation.

1.08 DELIVERY, STORAGE, AND HANDLING

- A. All commercially obtained material shall be delivered in the original unopened packaging with labels intact.
- B. All commercially obtained materials shall be stored in a location that is protected from weather and temperatures not less than 40 degrees Fahrenheit.

1.09 COORDINATION

- A. The work specified in this section shall be coordinated with all work shown/described on the Drawings and in the specifications with other portions of the work for the entire project.
- B. The Contractor shall give the Engineer at least 48 hour notice when requesting inspections on site.

1.10 EXISTING UTILITIES

- A. Existing utility information depicted on the Drawing has been provided to Quinn Engineering, Inc. unless otherwise noted. The Contractor is responsible for coordinating the locations of all existing utilities with the utility provider and "DIGSAFE". Quinn Engineering, Inc. does not warrant that all existing utilities have been depicted on the Drawings.
- B. The Contractor shall take every precaution to limit disruption to existing utilities. Any existing utilities disrupted or affected by the Contractor as a result of his/her work shall be repaired at least to the condition that existed prior to construction. The Contractor shall coordinate repair of any utilities with the utility providers and any costs associated with the repair shall be borne by the Contractor.

1.11 DRAWINGS

- A. The Contractor is responsible for reviewing the Drawings and existing site conditions with respect to this section.
- B. The information depicted on the Drawings is believed to reflect the current site conditions unless otherwise noted on the Drawings. The Contractor is responsible for reviewing the existing site conditions in the areas of the proposed work and notify the Owner's representative as soon as possible if any discrepancies exist between the two.
- C. The existing conditions depicted on the Drawings have been provided to Quinn Engineering, Inc. Quinn Engineering, Inc. does not warrant that all existing conditions, structures, utilities, etc. have been depicted.

1.12 COORDINATION WITH THE WORCESTER CONSERVATION COMMISSION

- A. An Order of Conditions from the Worcester Conservation Commission is required for this work.
- B. The Contractor is responsible for conducting the work in accordance with the Order of Conditions issued by the Worcester Conservation Commission.

ORCES TEXT

C. The Order of Conditions is to be considered part of this specification and the contract documents.

1.13 COORDINATION WITH THE CONSTRUCTION GENERAL PERMIT PROGRAM THROUGH THE US EPA

- A. The work depicted on the Drawings is part of an overall project that will result in greater than 1.0 acre of land disturbance and therefore the CGP is applicable to this work.
- B. Under the US EPA's Construction General Permit (CGP) program, the Contractor (Operator) must submit a Notice of Intent to the EPA and a prepare a Stormwater Pollution Prevention Plan or amend an existing Notice of Intent and Stormwater Pollution Prevention Plan to include the work depicted on the drawings and in these specifications.
- C. The Contractor is responsible for compliance with the US EPA CGP in accordance with these specifications and with the US EPA's CGP program.

PART 2 - PRODUCTS

2.01 SILT FENCE

A. Silt Fence shall be as manufactured by TENCATE Mirafi of 365 South Holland Drive Pendergrass, GA 30567 or approved equal.

2.02 WOODEN STAKES & STAPLES

- A. Wooden stakes shall be hardwood with dimensions approximately 1"x1"x36".
- B. Staples shall be metal and suitable for exterior applications. Staples shall be capable of fastening the silt fence to the wooden stakes.

2.03 CATCH BASIN FILTER INSERT

- A. Catch basin filter inserts shall be "Silt Sack" as manufactured by ACF Environmental Inc. 2831 Cardwell Road, Richmond, VA 23234 (800)-448-3636, www.acfenvironmental.com or approved equal.
- B. Catch basin filter insert must be manufactured to fit the opening of the catch basin, area drain or drop inlet. Catch basin filter insert will have the following features:
 - 1. Two dump straps attached at the bottom to facilitate the emptying of catch basin filter insert;
 - 2. Lifting loops as an integral part of the system to be used to lift catch basin filter insert from the basin:
 - 3. A restraint cord approximately halfway up the sack to keep the sides away from the catch basin walls, this cord also serves as a visual means of indicating when the sack should be emptied. Once the cord is covered with sediment, catch basin filter insert should be emptied, cleaned and placed back into the basin.
- C. Catch basin filter insert material and properties shall be as specified by the manufacturer.

2.04 BLANKET FOR SWALES OUTSIDE OF ATHLETIC FIELDS



A. This shall be a straw/net blanket with accelerated photodegradable netting, at the minimum width indicated on the Drawings. Coconut fiber or materials other than straw are not allowed.

2.05 WATER

A. Dust control shall be done using sprayed water.

PART 3 - EXECUTION

3.01 SILT FENCE BARRIER

- A. Staked silt fence shall be provided and installed by the Contractor to control the movement of sediment produced by construction activities on site.
- B. Silt fence shall be trenched into the ground as indicated on drawings.
- C. Install silt fence according to the details shown on the Drawings and per the manufacturer's instructions.
- D. Backfill trench with excavated material and compact.
- E. Once installed, remove accumulated sediment once it builds up to 1/4 of the height of the fence.
- F. Replace damaged silt fence, or patch with a 2-ft minimum overlap.
- G. Make other repairs as necessary to ensure that the fence is filtering all runoff directed to the fence.

3.02 CATCH BASIN FILTER INSERT

- A. Catch basin filter insert installation shall be provided and installed by the Contractor to control to movement of sediment produced by construction activities into the onsite drain system and/or drain system located downstream of the work area.
- B. Obtain permission from the municipality if catch basin filter inserts are to be installed within public right of ways.
- C. Installation and maintenance shall conform to the manufacturer's specifications.

3.03 BLANKET FOR SWALES OUTSIDE OF ATHLETIC FIELDS

A. Install in accordance with the Drawings.

3.04 DUST CONTROL

- A. The frequency of dust control operations shall be determined by the Contractor.
- B. Water shall be applied under the control of the Contractor and shall be applied in the amounts and at locations designated by the Contractor.
- C. All equipment used for the application of water shall be equipped with a positive means of shutoff.

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- D. At least one mobile unit with a minimum capacity of 1,000 gallons shall be available for applying water on the project, unless otherwise permitted by the Contractor, or all the water is applied by means of pipe lines.
- E. Water shall be applied by means of pressure-type distributors or pipe lines equipped with a spray system or hoses with nozzles that will insure a uniform application of water.
- F. See Section 02 41 13 (Site Preparation and Demolition) for additional dust control requirements.

3.05 REMOVAL AND FINAL CLEANUP

A. Upon complete stabilization of the site, all erosion and sediment control devices (except for swale blankets) and any accumulated sediment shall be removed from the site. All devices and sediment shall be disposed of in a manner according to good practice. Any areas disturbed by removal of the devices or sediment removal shall be graded and stabilized as required on the Drawings.

END OF SECTION



SECTION 32 11 16 AGGREGATE BASE COURSES

PART 1 - GENERAL

1.01 DESCRIPTION

- A. The City of Worcester Bid Form, General Conditions, Supplementary Conditions, and applicable parts of the Special Conditions form a part of this Specification and the Contractor shall consult them in detail for instructions.
- B. This Section specifies requirements for the preparation and placement of granular pavement base materials. The base courses shall consist of approved granular materials placed on the subgrade and in close conformity with the lines and grades on the plans or as established by the Owner's representative.
- C. The Contractor shall provide all labor, equipment, and materials; and perform all operations necessary to complete the work of this section as indicated on the Drawings and specified herein which shall include but is not limited to the following:
 - 1. Fine grading and compaction of pavement subgrade.
 - 2. Furnishing, placing, and compacting of base materials.

1.02 RELATED SECTIONS

- A. Other specification sections that directly relate to the work of this Section include:
 - 1. Section 03 30 53 Cast-in-Place Cement Concrete
 - 2. Section 31 23 10 Earthwork
 - 3. Section 32 12 16 Bituminous Concrete
 - 4. Special Conditions and Specifications (additional requirements for gravel)

1.03 COORDINATION

A. The work specified in this Section shall be coordinated with all work shown/described on the Drawings and in other Sections of the Specifications.

PART 2 - PRODUCTS

2.01 AGGREGATE MATERIALS

A. Gravel borrow: Gravel for pavement base courses, mow strip bases, and footing bases shall meet the following gradation requirements. See Project Special Conditions & Specifications for gradation requirements for gravel borrow specified for other construction.



Percent Passing
100
50-85
40-75
30-60
10-35
0-8
0-8

The Contractor shall comply with additional requirements for all gravel borrow in the Project Special Conditions and Specifications.

PART 3 - EXECUTION

3.01 SUBGRADE PREPARATION

- A. All subsurface utility construction shall be completed before fine grading is begun.
- B. The pavement and mow strip subgrades shall be fine graded to the locations, elevations and cross slopes shown on the Drawings.
- C. Subgrades in in-situ soils in excavation areas and in embankment areas shall be compacted in conformance with Section 31 23 10 Earthwork.

3.02 BASE AND SUB-BASE MATERIAL PLACEMENT

- A. Base course material shall not be placed until the Owner's Representative has approved the fine grading, compaction, and condition of the subgrade.
- B. Base course material shall be placed and spread on the approved subgrade in layers not exceeding six (6) inches in thickness by approved self-spreading equipment. Any displacement of the compacted subgrade material by the equipment shall be restored to the required grade and re-compacted before placement of the base course material.
- C. Aggregate base material for pavements and footings/foundations shall be compacted to 95 percent maximum dry density of the material as determined by the Standard AASHO Test Designation T99 compaction test Method C at optimum moisture content.
- D. The surface of the base course material shall be fine graded to the locations, elevations, and cross slopes shown on the Drawings during final layer compaction operations.

3.03 PROOF COMPACTION

A. The Contractor shall proof-compact the aggregate base courses for all areas to be paved (asphalt and concrete). Proof compaction shall consist of making ten (10) passes with a ten ton vibratory roller for walkway areas; and by a minimum of three (3) coverages from the rear wheel assembly of a fully loaded ten-wheel dump truck for all other paved areas including athletic courts. All proof-compaction work shall be supervised by either the



Owner's Representative, or a geotechnical engineer hired by the Owner.

END OF SECTION



SECTION 32 12 16 BITUMINOUS CONCRETE

PART 1 - GENERAL

1.01 DESCRIPTION

- A. The City of Worcester Bid Form, General Conditions, Supplementary Conditions, and applicable parts of the Special Conditions form a part of this Specification and the Contractor shall consult them in detail for instructions.
- B. The Contractor shall provide all labor, equipment, and materials; and perform all operations necessary to complete the work of this section as indicated on the Drawings and specified herein which shall include but is not limited to the following:
 - Provide hot-mixed asphalt paving over prepared base, in accordance with Section 460
 Class I Bituminous Concrete Paving Type I-1, of the Standard Specifications for
 Highways and Bridges, Massachusetts Department of Transportation, as amended to
 date.
- C. The boundaries of all paved areas shall be marked out in the field for review and approval by the Owner's Representative prior to installation.

1.02 RELATED WORK SPECIFIED IN OTHER SECTIONS

- A. Section 31 23 10 Earthwork (for preparation of the subgrade)
- B. Section 32 11 16 Aggregate Base Courses
- C. Section 32 18 23 Athletic Surfacing

1.03 SUBMITTALS

- A. The Contractor shall submit the following in accordance with conditions of Contract and the Special Conditions:
 - 1. Material certificates signed by material producer and Contractor, certifying that each material item complies with or exceeds specified requirements.

1.04 SITE CONDITIONS

- A. Weather Limitations: The Contractor shall apply hot-mixed asphalt surface course when atmospheric temperature is above 40 degrees F and when base is dry. Base course may be placed when air temperature is above 30 degrees F and rising.
- B. Grade Control: The Contractor shall establish and maintain required lines and elevations.

1.05 INDUSTRY STANDARDS

A. Except as modified by governing codes and by the Contract Documents, the Contractor shall comply with applicable provisions and recommendations of the following:



- 1. Commonwealth of Massachusetts, Department of Public Works, Standard specifications for Highways and Bridges, Supplemental Specifications, latest edition.
- 2. AASHTO: American Association of State Highway and Transportation Officials
- 3. ASTM: American Society for Testing and Materials.
- 4. Mass DOT: Massachusetts Department of Transportation, Highway Division
- 5. MSSHB: Massachusetts Standard Specifications for Highways and Bridges

1.06 COORDINATION

A. The work specified in this Section shall be coordinated with all work shown/described on the Drawings and in other Sections of the Specifications.

PART 2 - PRODUCTS

2.01 BITUMINOUS MATERIAL FOR PAVEMENT

- A. Bituminous materials shall conform to Section M3 *Bituminous Materials* of the Standard Specifications for Highways and Bridges, Massachusetts Department of Transportation, hereinafter referred to as Mass. Specifications.
 - 1. TYPE I-1 Binder
 - 2. TYPE I-1 Top Course

PART 3 – EXECUTION

3.01 GENERAL

A. General: The Contractor shall comply with provisions of Massachusetts Specifications for installation of Class I bituminous concrete. The Contractor shall also comply with the Special Conditions & Specifications for this project, for additional requirements for sports court pavement.

3.02 SURFACE PREPARATION

- A. The Contractor shall proof-roll prepared base surface to check for unstable areas and areas requiring additional compaction.
- B. The Contractor shall not begin paving work until deficient base areas have been corrected and are ready to receive paving.

3.03 PLACING MIX

A. The Contractor shall place mix in accordance with provisions of the Standard Specifications for Highways and Bridges, Massachusetts Department of Transportation, as amended to date.



3.04 ROLLING, REPAIR, AND VISUAL INSPECTION OF SURFACE COURSE

- A. The Contractor shall perform rolling and repair work in accordance with provisions of the Standard Specifications for Highways and Bridges, Massachusetts Department of Transportation, as amended to date.
- B. Before completing operations, the Contractor shall notify the Owner's Representative to inspect the top course. Inspection shall be for visual appearance of even regular finish texture with no projections, ridges, or honeycombed areas. Contractor shall correct unacceptable areas.



SECTION 32 18 23 ATHLETIC SURFACING

PART 1 - GENERAL

1.01 DESCRIPTION

- A. The City of Worcester Bid Form, General Conditions, Supplementary Conditions, and applicable parts of the Special Conditions form a part of this Specification and the Contractor shall consult them in detail for instructions.
- B. The Contractor shall provide all labor, equipment, and materials; and perform all operations necessary to complete the work of this Section as indicated on the Drawings and specified herein which shall include but is not limited to the following:
 - 1. Court surface coatings patching, resurfacer coats, color coats, and line painting
- C. The boundaries of all athletic surfaces shall be marked out in the field for review and approval by the Owner's Representative prior to installation.

1.02 RELATED WORK SPECIFIED IN OTHER SECTIONS

- A. Section 02 41 13 Site Preparation
- B. Section 31 23 10 Earthwork
- C. Section 32 12 16 Bituminous Concrete
- D. Special Conditions & Specifications (additional requirements for sports court paving)

1.03 SUBMITTALS

A. Athletic Court Surface Coating System: At least two (2) weeks before surface coating work is scheduled to begin, the Contractor shall submit samples of the athletic court color surfacing system to the Owner's Representative for review and approval. Samples shall display colors, grit size, thickness, and chemical properties associated with each layer including painted lines. Information regarding pertinent ingredient properties and their quantities shall also be submitted at that time.

1.04 PRODUCT DELIVERY, STORAGE AND HANDLING

- A. The Contractor shall be responsible for timing the delivery of surfacing materials so as to minimize on-site storage time prior to installation. All stored materials shall be protected from weather, careless handling, and vandalism.
- B. The Contractor, sub-contractors, and suppliers are all individually required to furnish their own equipment necessary to get workers, material, and equipment from the point of delivery at the project site to the point of use or installation within the project site. All crane and rigging services required are the responsibility of each individual Contractor or trade.
- C. The Contractor shall deliver materials in original sealed containers marked with name of



manufacturer and identification of contents. The Contractor shall store materials under waterproof covers on planking clear of ground and protect from handling damage, dirt, stain, water and wind.

1.05 EXAMINATION OF CONDITIONS

A. The Contractor shall fully inform his/herself of existing conditions of the site and shall be fully responsible for carrying out all work required to fully and properly execute the work of the Contract, regardless of the conditions encountered in the actual work. No claim for extra compensation or extension of time will be allowed on account of actual conditions inconsistent with those assumed.

1.06 STANDARDS

- A. Except as modified by governing code and by the Contract Documents, the Contractor shall comply with applicable provisions and recommendations of the following:
 - 1. ASTM: American Society for Testing and Materials, latest edition.

1.07 COORDINATION

A. The work specified in this Section shall be coordinated with all work shown/described on the Drawings and in other Sections of the Specifications.

PART 2 - PRODUCTS

2.01 ATHLETIC COURT SURFACE COATINGS

- A. 100 percent premium blend acrylic color finish system to include the following and to be obtained from one supplier:
 - 1. Patching material (acrylic)
 - 2. Resurfacer
 - 3. Color coating
 - 4. Line paint
- B. Acceptable manufacturers and products:
 - 1. Nova Sports U.S.A. (phone # 508-473-6540, www.novasports.com) Novaplay
 - 2. California Sports Surfaces (phone # 978-623-9980, www.californiasportssurfaces.com) Plexipave
 - 3. SportMaster Sport Surfaces (phone # 800-395-7325, www.sportmaster.net) Color Plus system
- C. Court coatings shall consist of three premium colors, plus white line paint where indicated on the Drawings. Colors will be determined by Owner.



PART 3 – EXECUTION

3.01 APPLICATION OF ATHLETIC COURT SURFACING

- A. General: Follow manufacturer's instructions regarding installation of base coats, finish coats, and the final curing duration.
- B. Flooding and Patching: After surface course of bituminous concrete is placed and rolled, and the surface is thoroughly cleaned, the surface of the entire court(s) shall be flooded with water. Low areas with standing water of 1/16 inch or greater shall be marked with chalk. The Contractor shall contact the Owner's Representative to inspect the court during the flooding process. Low areas shall then be coated with tack and patching mixture shall then be applied to these areas. See Special Conditions and Specifications for additional requirements.
- C. Resurfacer Coats: After bituminous concrete has cured for at least 14 days, two resurfacer coats shall be applied over the bituminous concrete surface. One coat shall be applied lengthwise on the court and the second coat shall be applied crosswise. See Special Conditions and Specifications for additional requirements.
- D. Color Coats: After resurfacer coating, two coats of color shall be applied to the court surface. See Special Conditions and Specifications for additional requirements.

E. Line Striping:

- 1. Sweep and clean surface to eliminate loose material and dust.
- 2. Paint lines as noted and specified. Use mechanical aids so that lines are true and straight. Hand-brushed painting is not permitted. Apply two coats at manufacturer's recommendations.
- 3. Do not apply paint until layout and placement have been verified by Owner's Representative.
- F. Inspections: The Contractor shall contact the Owner's Representative for an inspection after each layer of surfacing is placed on each court.



SECTION 32 31 13 CHAIN LINK FENCES AND GATES

PART 1 - GENERAL

1.01 DESCRIPTION

- A. The City of Worcester Bid Form, General Conditions, Supplementary Conditions, and applicable parts of the Special Conditions form a part of this Specification and the Contractor shall consult them in detail for instructions.
- B. The Contractor shall provide all labor, equipment, and materials; and perform all operations necessary to complete the work of this section as indicated on the Drawings and specified herein which shall include but is not limited to the following:
 - 1. Chain link fencing and gates
- C. All fencing lines and gate locations shall be marked in the field for review and approval by the Owner's Representative prior to installation.

1.02 RELATED WORK SPECIFIED IN OTHER SECTIONS

- A. Section 03 30 53 Cast-in-Place Cement Concrete
- B. Section 11 68 23 Athletic Court Equipment
- C. Section 32 12 16 Bituminous Concrete
- D. Section 32 18 23 Athletic Surfacing
- E. Special Conditions and Specifications (additional requirements for chain link fencing)

1.03 REFERENCE STANDARDS AND SPECIFICATIONS

- A. Except as modified by governing codes and by the Contract Documents, the Contractor shall comply with applicable provisions and recommendations of the following:
 - 1. ASTM: American Society for Testing and Materials

1.04 REQUIRED SUBMITTALS

- A. The Contractor shall provide complete product literature and color samples for approval by the Owner's representative prior to ordering the materials listed below:
 - 1. Chain-link fabric, posts, rails, and fittings
- B. The Contractor shall submit to the Owner's Representative a notarized certificate of compliance from the galvanizer with all galvanizing requirements including ASTM number and weight of coatings in ounces per square foot. Certificate of compliance shall also contain the following:
 - Sole Source Responsibility: A statement that galvanizer accepts sole responsibility for coatings under this Section. Galvanizer who does not accept this responsibility is not acceptable and will be rejected.



- 2. Evidence that Galvanizer meets requirements of ANSI Q90.
- 3. Certification of Compliance with Current Environmental Regulations: Galvanizer shall certify that coatings proposed for use comply with applicable environmental regulations. Contractor and galvanizer shall be responsible for penalties assessed by governmental or environmental authorities for coatings that do not comply with current environmental regulations. All coatings shall be lead-free.
- C. A notarized mill certification from fence manufacturer that all materials used have been tested and fully comply with the requirements specified herein.

1.05 QUALITY ASSURANCE

A. Chain link fence work shall be assigned to experienced and qualified subcontractors employing experienced workers who shall work under the full-time supervision of a qualified foreman with a minimum of five (5) years of experience on projects comparable to this project. The Contractor shall use an adequate number of skilled workers who are thoroughly trained and experienced in the necessary crafts and who are completely familiar with the specified requirements and the methods needed for the proper performance of the work in this Section. The Contractor shall demonstrate that he/she has successfully completed work of similar size and scope.

1.06 COORDINATION

A. The work specified in this Section shall be coordinated with all work shown/described on the Drawings and in other Sections of the Specifications.

PART 2 - PRODUCTS

2.01 CHAIN LINK FENCE

- A. Fence Fabric (General): All fence mesh shall have knuckled selvage on both the top and bottom edge. All fabric shall be installed on inside of line posts.
- B. Galvanized Steel Fabric: Fabric shall be number 9 gauge commercial quality steel wire having a minimum tensile strength of 80,000 psi after zinc coating, except for fabric on lower part of backstop which shall be 6 gauge (see Drawings). Fabric shall be hot dip galvanized after fabrication. The weight of the zinc coating shall not be less than 1.2 oz. per sq. ft. of actual surface covered and equal to ASTM Specification BG-58 and National Chain Link Fence manufacturer's Institute Specifications. Wire shall be woven in a 2" inch mesh.
- C. PVC Coating: All parts of the chain fencing shall be PVC-coated, as specified under 2.03 of this Section. The color shall be black.
- D. Posts: All corner, end, intermediate, and gate posts shall be high carbon steel pipe hot dip galvanized. Post size and weight shall be as follows:
 - 1. End, corner, and pull posts 2.875" o.d. @ 4.64 pounds per lin. foot



(up to 12' height)

2.	End, corner, and pull posts for athletic courts	4" o.d. @ 6.56 pounds per lin. foot
3.	Line posts (up to 12' height)	2.375" o.d. @ 3.12 pounds per lin. foot
4.	Line posts for athletic courts	2.875" o.d. @ 4.64 pounds per lin. foot
5.	Gate posts, up to 6' height	2.875" o.d. @ 4.64 pound per lin. foot
6.	Gate posts, over 6' to 13' ht.	4" o.d. @ 6.56 pounds per lin. foot

- E. Line and Terminal Post Caps: These shall be heavy galvanized pressed steel, sized to fit tightly over posts to prevent entry of moisture.
- F. Fence Rails: All rails shall be hot dipped galvanized steel pipe 1.66 inch o.d. at 1.82 pounds per lineal foot minimum.
- G. Stretcher Bars: These shall not be less than 3/16" thickness x 3/4" width, and length shall be within 1" of full height of fabric.
- H. Post Brace Assembly: Same material and size as top rail for brace, and 3/8-inch diameter galvanized steel truss rods with adjustable tightener.
- I. Fabric Fasteners: Band-its or approved equal. Ties shall be 0.020" thickness, 200/300 series stainless steel, ½" wide bands, with a minimum breaking strength of 850 lbs. 1/2" band capacity ear-lokt design buckles shall be manufactured with 0.050" thick material, 201/301 series stainless steel.
- J. Miscellaneous Fittings: All fittings shall be hot-dip galvanized pressed steel.
- K. For additional requirements, see Special Conditions and Specifications.

2.02 CHAIN LINK GATES

- A. Single and Double Swinging Gate and Hardware: Swing gates and hardware shall be manufactured to meet the requirements of ASTM F900.
- B. Hinges: Industrial butt hinges, size and material as required for the gate size, non-lift-off type
- C. Latch (for both single and double gates): Pressed steel, industrial series gate latch, straight fork type. For double gates, provide latch catch designed to permit operation from either side of gate, with padlock eye as integral part of latch catch.
- D. Gate Cross-Bracing: 3/8-inch diameter galvanized steel truss rods and adjustable tightener
- E. Gate posts: See chain link fence requirements in 2.01 of this Section.



- F. Gate frames shall comply with ASTM F 900-94.
- G. PVC Coating: All parts of the chain link gates shall be PVC-coated, as specified under 2.03 of this Section. The color shall be black.
- H. For additional requirements, see Special Conditions and Specifications.

2.03 POLYVINYL CHLORIDE (PVC) COATINGS

- A. PVC coating shall be applied in accordance with ASTM F668 Class 2a.
- B. The chain link fencing and gate framework shall be subjected to a complete thermal stratification coating process (multi-stage, high-temperature, multi-layer) including, as a minimum, a six-stage pretreatment/wash (with zinc phosphate), an electrostatic spray application of an epoxy base, and a separate electrostatic spray application of a polyester finish. The material used for the base coat shall be a zinc-rich (gray color) thermosetting epoxy; and the minimum thickness of the base coat shall be two (2) mils. The material used for the finish coat shall be a thermosetting "no-mar" TGIC polyester powder; and the minimum thickness of the finish coat shall be two (2) mils. The stratification-coated pipe shall demonstrate the ability to endure a salt-spray resistance test in accordance with ASTM B117 without loss of adhesion for a minimum exposure time of 3,500 hours. Additionally, the coated pipe shall demonstrate the ability to withstand exposure in a weather-ometer apparatus for 1,000 hours without failure in accordance with ASTM D1499 and to show satisfactory adhesion when subjected to the crosshatch test, Method B, in ASTM D3359. The polyester finish coat shall not crack, blister or split under normal use.
- C. Painted framework and accessories are not acceptable, and welded joints shall be top-coated to match frame color.
- D. Color of the PVC-coated framework and accessories shall be black and in accordance with ASTM F934.

2.04 OTHER MATERIALS

A. Concrete for footings and mow strips (where applicable) shall comply with Section 03 30 53 – Cast-in-Place Cement Concrete.

PART 3 – EXECUTION

3.01 CHAIN LINK FENCE AND GATE INSTALLATION

- A. The Contractor shall locate and install all posts in concrete footings, plumb and true to line and grade and to the height as indicated in the Drawings.
- B. Cement concrete footings and mow strips (where applicable) shall be installed in accordance with the Drawings and Section 03 30 53 Cast-in-Place Cement Concrete.
- C. Post spacing shall not exceed ten (10) feet on center.



- D. All end and corner posts shall be braced to the nearest line post with center brace rails. Outside sleeve type top rail couplings shall be placed a maximum of twelve (12) inches from posts.
- E. Chain link fence shall have continuous top and bottom rails.
- F. All fences shall have a top and bottom rail. Six, eight, and ten foot fence shall have a center brace rail.
- G. Outside sleeve type couplings at least 6" long shall be provided approximately every 20' in a given "run" of fencing; one coupling in every five shall contain a heavy spring to compensate for expansion and contraction.
- H. The top rail shall pass through the loops of line post caps and form a continuous brace from end to end of each stretch of fence. The top rail shall be securely fastened to terminal posts by pressed steel connections.
- I. Bottom rail shall be joined to line posts with boulevard clamps.
- J. Stretcher bars shall be arranged for attaching the fabric to all terminal posts by threading through fabric. One stretcher bar shall be provided for each gate and terminal post and two for each corner and pull post.
- K. Fabric shall be stretched uniformly taut and as tight as possible, true to line and grade and complete in all details. The Contractor shall install tension bars at corners. Bands and clips to tie fabric to rails and posts shall be spaced as indicated in the Drawings or these Specifications.
- L. All chain link fence fabric shall be fastened on the outside of the posts unless directed otherwise by the Owner's representative. The fabric shall be properly stretched and securely fastened to the posts, and between posts the top and bottom of the fabric shall be fastened to the horizontal braces, where applicable, as specified, herein.
- M. The fabric shall be fastened to end and corner posts with tension bars and stretcher bar bands, with fasteners spaced at twelve (12) inch intervals. All fabric shall be aligned so that top row of the fabric mesh is tied to the top rail every twelve (12) inches on center and so that the bottom of the fabric mesh stands one (1) inch above the finish grade and that the bottom row of the fabric mesh is tied to the bottom rail every twelve (12) inches on center. When applicable, all fabric shall be tied to the middle rails at twelve inches (12) on center. Fabric shall also be fastened to line posts at twelve (12) inches on center.
- N. Fabric shall be aligned so that top and bottom extend one half the height of the "diamond" beyond outer edge of top and bottom of the horizontal rail. Horizontally-overlapping fence fabric sections shall overlap one full height of the "diamond" and be centered on the horizontal rail.
- O. All fastener bands shall be pulled tight and raw ends of steel bands shall be secured in buckle by folding ear tabs around steel bands as per manufacturer's recommended installation procedure. No sharp edges shall protrude from band-it buckles.



- P. Rolls of wire fabric shall be joined by weaving strands into the ends of the rolls to form a continuous mesh.
- Q. Corner posts (as described above) shall be used wherever a change of direction occurs.
- R. Gate hinges shall be offset to permit 180 degree gate opening. Contractor shall provide one pair of hinges for each leaf. Gates eight feet and taller in nominal height shall have three hinges per leaf. Hinges shall be spot-welded to post.
- S. Double gates shall include two latches/catches.
- T. All gates shall be equipped with one gate stop.
- U. Gate framework joints shall be welded and coated in accordance with ASTM A780, employing zinc-rich paint.
- V. For additional requirements, see Special Conditions and Specifications.



SECTION 32 31 29 WOOD GUARDRAIL

PART 1 - GENERAL

1.01 DESCRIPTION

- A. The City of Worcester Bid Form, General Conditions, Supplementary Conditions, and applicable parts of the Special Conditions form a part of this Specification and the Contractor shall consult them in detail for instructions.
- B. The Contractor shall provide all labor, equipment, and materials; and perform all operations necessary to complete the work of this section as indicated on the Drawings and specified herein which shall include but is not limited to the following:
 - 1. New wood guardrail
- C. All wood guardrail locations shall be marked in the field for review and approval by the Owner's Representative prior to installation.

1.02 RELATED WORK SPECIFIED IN OTHER SECTIONS

A. None

1.03 REFERENCE STANDARDS AND SPECIFICATIONS

- A. Except as modified by governing codes and by the Contract Documents, the Contractor shall comply with applicable provisions and recommendations of the following:
 - AASHTO M 133: Preservatives and Pressure Treatment Processes for Timber
 - 2. AASHTO M 168: Wood Products
 - 3. AASHTO Standard Specifications for Highways and Bridges
 - 4. American Wood-Preservers' Association (AWA) Book of Standards
 - 5. ASTM: American Society for Testing and Materials, latest edition

1.04 COORDINATION

A. The work specified in this Section shall be coordinated with all work shown/described on the Drawings and in other Sections of the Specifications.

PART 2 - PRODUCTS

2.01 WOOD GUARDRAILS

A. All timber shall be Southern Yellow Pine, and shall be of the finest structural appearance. No planer chips are allowed in dressing. To minimize slivering, timbers of this grade shall be free of wave, and edges shall be eased with 112" bevel 45' radius (square edges are not allowed). Except as otherwise noted, characteristics and limiting provisions are in



- accordance with paragraph 13 1-A, Standard Grading Rules for West Coast Lumber. Timbers shall be of the sizes indicated on the Drawings.
- B. After all fabrication processes are complete, each wood member shall be treated with an ACQ pressure preservative treatment in compliance with industry standards for structural wood specified for exterior use, Only preservatives deemed suitable by the U.S. Environmental Protection Agency for skin contact may be used in the wood members.
- C. All hardware shall conform to ASTM A307 requirements and shall be hot-dipped galvanized per ASTM A153.
- D. An "ASSOCIATION INSPECTION CERTIFICATE" shall be furnished by the Contractor, at his own expense, certifying that the grade and quality is fully in accordance with the requirements of the specifications. This certificate shall be issued by the association whose grading rules govern this particular class of wood. Wood that is "GRADE MARKED" by an accredited association will be accepted in lieu of the "ASSOCIATION INSPECTION CERTIFICATE".

PART 3 - EXECUTION

3.01 WOOD GUARDRAILS

- A. The installation of the wood guardrails shall be in accordance with the dimensions and details indicated on the Drawings and with these Specifications. All cuts made in the field shall be painted with two (2) brush coats of the wood preservative as specified.
- B. Prior to installation, the Contractor shall field locate limits of the wood guardrail. Once the Owner's Representative has approved the location, the Contractor shall install the wood guardrail.
- C. Posts shall be set plumb, in hand- or mechanically-dug holes. Post holes shall be backfilled with approved materials placed in layers no greater than 12 inches and compacted to 95% density.
- D. Rails shall be installed as shown in the Drawing details.

3.02 GUARANTEE AND ACCEPTANCE

A. Any defective elements shall be replaced in part or whole by the Contractor at no cost to the Owner.



SECTION 32 33 00 SITE FURNISHINGS

PART 1 - GENERAL

1.01 DESCRIPTION

- A. The City of Worcester Bid Form, General Conditions, Supplementary Conditions, and applicable parts of the Special Conditions form a part of this Specification and the Contractor shall consult them in detail for instructions.
- B. The Contractor shall provide all labor, equipment, and materials; and perform all operations necessary to complete the work of this section as indicated on the Drawings and specified herein which shall include but is not limited to the following:
 - 1. Team benches
 - 2. Trash receptacles
 - 3. Picnic tables
- C. The locations of all site furnishings shall be marked in the field for review and approval by the Owner's Representative prior to installation.

1.02 RELATED WORK SPECIFIED IN OTHER SECTIONS

A. Section 03 30 53 – Cast-in-Place Cement Concrete

1.03 REQUIRED SUBMITTALS

A. The Contractor shall provide complete product literature and applicable color samples for all site furnishings, for approval by the Owner's Representative, prior to ordering the furnishings.

1.04 PRODUCT DELIVERY, STORAGE AND HANDLING

- A. The Contractor shall be responsible for timing the delivery of site furnishing materials so as to minimize on-site storage time prior to installation. All stored materials shall be protected from weather, careless handling, and vandalism.
- B. The Contractor shall store materials under waterproof covers on planking clear of ground and protect from handling damage, dirt, stain, water and wind.
- C. The Contractor shall take all necessary precautions to prevent all items from chipping, cracking, or other damage during the transportation of these materials to the project, unloading and storage on the site. The Contractor shall lift items with wide-belt type slings wherever possible; he/she shall not use wire rope or ropes containing tar or other substances which might cause staining. If required, he/she shall use wood rollers and provide cushioning at end of wood slides. Damaged items will not be allowed to be installed and should any damaged items be found in constructed work, such items shall be removed immediately and replaced, and the Contractor shall assume all expenses incurred



therefrom.

D. Stored materials shall be adequately protected against moisture by one (1) stacking in such a manner as to allow a complete circulation of air under each stack, and two (2) covering each stack, including top and sides, with a waterproof paper or membrane. Coverings shall remain in place at all times, when not working from the particular stack.

1.05 EXAMINATION OF CONDITIONS

- A. The Contractor shall fully inform his/herself of existing conditions of the site and shall be fully responsible for carrying out all work required to fully and properly execute the work of the Contract, regardless of the conditions encountered in the actual work. The installer shall examine previous work, related work, and conditions under which this work is to be performed and notify the Contractor in writing of all deficiencies and conditions detrimental to the proper completion of this work. At the beginning of work, the installer shall accept substrates, subgrades, previous work, and conditions. No claim for extra compensation or extension of time will be allowed on account of actual conditions inconsistent with those assumed.
- B. The Contractor shall be solely responsible for judging the potential need for storing materials temporarily and/or re-handling items prior to final installation.

1.06 COORDINATION

A. The work specified in this Section shall be coordinated with all work shown/described on the Drawings and in other Sections of the Specifications.

PART 2 - PRODUCTS

2.01 TEAM BENCHES

- A. Team benches shall be anodized aluminum, 7.5 or 8 feet long without backrest. Subject to compliance with requirements, the Contractor shall provide products by one of the following or approved equal:
 - 1. National Recreation Systems, (888) 568-9064, www.bleachers.net
 - 2. Outdoor Aluminum, (800) 225-4249, www.outdooraluminum.com
 - 3. Seating Solutions, (888) 959-7328, www.seatingsolutions.com
- B. Each bench shall have minimum three 2.375" O.D. galvanized steel pipe legs for permanent installation.
- C. Bench plank end caps shall be channel design with a matching finish and pop riveted at two points to underside of seat and foot boards. Die-formed end caps are not be acceptable.
- D. Quantity of team benches: 2



2.02 TRASH RECEPTACLES

- A. Trash receptacles shall be surface-mounted model 84-32-BT, black color, by DuMor Site Furnishings, Inc., phone # 800-598-4018, www.dumor.com; or approved equal.
- B. Quantity of trash receptacles: 1

2.03 PICNIC TABLES

- A. Square picnic tables with 3 and 4 seats shall meet the following specifications, and shall be in-ground mounted model 76-34 PL (4-seat) and 76-33 PL (3-seat), with gray color slats and black frame, by DuMor Site Furnishings, Inc., phone # 800-598-4018, www.dumor.com; or approved equal.
- B. Picnic tables shall meet the following requirements:
 - 1. 3" x 4" recycled high density polyethylene (HDPE) plastic slats, gray color
 - 2. Steel post and supports, coated with zinc-rich epoxy primer and finished with polyester powder coat, black color
 - 3. Center post: 4" square x 3/16" thick steel tube
 - 4. Horizontal supports: 2-1/2" square x ½" thick steel tubes
- C. Quantities of picnic tables: 1 with three seats; and 1 with four seats

PART 3 – EXECUTION

3.01 TEAM BENCHES

- A. Team benches shall be in-ground mounted in cement concrete footings. See the Drawing detail and Section 03 30 53 (Cast-in-Place Cement Concrete) for footing requirements.
- B. All aluminum parts in contact with cement concrete shall be coated with zinc chromate paint to a minimum of a three (3) mils thickness.
- C. The aluminum team benches shall be set and bolted in place. The Contractor shall dip all nuts in locktite or lochnut epoxy or approved equal, to secure permanently.

3.02 TRASH RECEPTACLES

A. Trash receptacles shall be assembled and secured to concrete surface in accordance with manufacturer's written instructions and the Drawing detail.

3.03 PICNIC TABLES

- A. Picnic tables shall be in-ground mounted in cement concrete footings. See the Drawing detail and Section 03 30 53 (Cast-in-Place Cement Concrete) for footing requirements.
- B. Picnic tables shall be assembled and installed in accordance with manufacturer's written



instructions and the Drawing detail. Tables and attached seats shall be level.



SECTION 32 91 13 LOAM

PART 1 - GENERAL

1.01 DESCRIPTION

- A. The City of Worcester Bid Form, General Conditions, Supplementary Conditions, and applicable parts of the Special Conditions form a part of this Specification and the Contractor shall consult them in detail for instructions.
- B. The Contractor shall provide all labor, equipment, and materials; and perform all operations necessary to complete the work of this Section as indicated on the Drawings and specified herein which shall include but is not limited to the following:
 - 1. Loam for general turf and planting areas

1.02 RELATED WORK SPECIFIED IN OTHER SECTIONS

- A. Section 31 23 10 Earthwork
- B. Section 32 92 19 Seeding

1.03 REFERENCE STANDARDS AND SPECIFICATIONS

- A. Except as modified by governing codes and by the Contract Documents, the Contractor shall comply with applicable provisions and recommendations of the following:
 - AOAC: Association of Official Agricultural Chemists
 ASTM: American Society for Testing and Materials
 - 3. USDA: United States Department of Agriculture

1.04 SUBMITTALS AND QUALIFICATIONS

- A. The Contractor shall provide soil test analyses of loam to the Owner's Representative. Test analyses shall include both physical and chemical properties of each type of soil. Chemical analyses shall be performed in accordance with the current "Standards of the Association of Official Agricultural Chemists". The contractor shall pay for testing.
 - 1. Physical and chemical analyses shall be performed by a public extension service agency or a certified private testing laboratory in accordance with the current "Standards of the Association of Official Agriculture Chemists", and acceptable to the Owner's representative.
 - 2. Soil test report shall include a mechanical sieve analysis with soil classification. Organic content shall be reported. Chemical analysis shall include pH (1:1 soil-water ratio), buffer pH, soluble salts (1:2 soil-water ratio), nitrate nitrogen, ammonium nitrogen, phosphorus, potassium, calcium, aluminum, magnesium, manganese, ferric iron and sulfate.



- 3. Chemical test report shall clearly recommend appropriate limestone and fertilizer requirements.
- 4. Two tests shall be performed to determine organic material content: One prior to incorporation of organic matter additive, and another following incorporation.
- B. The location and source of loam shall be submitted to the Owner's Representative.

1.05 DELIVERY, STORAGE, AND HANDLING

- A. The Contractor shall deliver all items to the site in their original containers with all labels intact and legible at time of Owner's inspection.
- B. The Contractor shall immediately remove from the site all materials which do not comply with the provisions of this Section of these Specifications.
- C. Packaged Materials: The Contractor shall deliver packaged materials in containers showing weight, analysis, and name of manufacturer/source. He/she shall protect materials from deterioration during delivery, and while stored at site.

1.06 COORDINATION

A. The work specified in this Section shall be coordinated with all work shown/described on the Drawings and in other Sections of the Specifications.

PART 2 - PRODUCTS

2.01 SCREENED LOAM

- A. Screened loam shall be "Loam or Sandy Loam," determined by mechanical analysis (ASTM D-422) and based on the USDA Classification System.
- B. Screened loam shall be a natural product consisting primarily of natural topsoil, free from subsoil, and obtained from an area which has never been stripped, as noted above. The location of the source of the loam shall be submitted to the Owner's Representative. Screened loam for general turf and planting areas shall not contain less than 5 percent nor more than 10 percent organic matter as determined by the loss on ignition of oven-dried samples, at $100^{\circ}\text{C} \pm 5^{\circ}\text{C}$. To adjust organic matter content, the soil may be amended, prior to site delivery, by the addition of composted leaf mold or peat moss. Use of organic amendments is accepted only if random soil sampling indicates a thorough incorporation of these materials.
- C. Screened loam shall consist of fertile, friable, natural loam capable of sustaining vigorous plant growth. Loam shall be without admixture of subsoil and refuse, resulting in a homogeneous material free of stones greater than ½" in the longest dimension; free of lumps, plants, glass, roots, sticks, excessive stone content, debris, and extraneous matter as determined by the Owner's Representative. Screened loam shall fall within the pH range of 6.0 to 6.5 except as where noted on plans and details. It shall be uncontaminated by salt



- water, foreign matter, and substances harmful to plant growth. The maximum soluble salt index shall be 100. Screened loam shall not have levels of aluminum greater than 200 parts per million.
- D. The Owner will reject any material delivered to the site that, after post-delivery testing, does not meet these specifications. If the delivered screened loam does not meet the specifications stated in this document, it shall be removed by the Contractor at the Contractor's expense and at the time of rejection.
- E. The Contractor shall take representative samples of loam and submit samples to a Soil Testing Laboratory for chemical and physical analysis. The Contractor shall indicate to the testing agencies that turf is to be planted and who the Owner is. The Contractor shall forward to the Owner two copies of analysis and recommendations of the testing agencies.
- F. All loam provided from off-site sources shall meet specification requirements when brought to the site, in terms of physical properties and organic content. No mixing or amending of organic material in Loam will be permitted on site. No loam shall be spread prior to screening. The loam shall not be handled or moved when in a wet or frozen condition.
- G. To assure imported loam fulfills specified requirements regarding textural analysis, organic matter content, and pH, soil testing results shall be obtained by the Contractor and submitted to the Owner's Representative for approval at least one (1) month before any soil is delivered to the site.

2.02 SOIL AMENDMENTS

- A. Commercial fertilizer, peat, humus, or other additives shall be used by the Contractor to counteract soil deficiencies as recommended by the soil analysis and as directed by the Owner's Representative.
- B. If stored at the site, the Contractor shall protect fertilizer from the weather elements at all times.
- C. Fertilizer shall be commercial fertilizer containing at least sixty percent (60%) organic material.
 - 1. Percentages of nitrogen, phosphorous and potash shall be based on laboratory test recommendations as approved by the Owner's Representative. For purpose of bidding, the Contractor shall assume ten percent (10%) nitrogen, twenty percent (20%) phosphorus and six percent (6%) potash by weight. At least fifty percent (50%) of the total nitrogen shall contain no less than three percent (3%) water-insoluble nitrogen.
 - 2. Fertilizer shall be delivered to the site, mixed as specified, in the original unopened standard size bags showing weight, analysis and name of manufacturer. Containers shall bear the manufacturer's guaranteed statement of analysis, or a manufacturer's certificate of compliance covering analysis shall be furnished to the Owner's Representative. The Contractor shall store fertilizer in a weatherproof place and in



such a manner that it will be kept dry and its effectiveness will not be impaired.

- D. Humus shall be natural humus. It shall be free from excessive amounts of zinc, low in wood content, free from hard lumps, and in a shredded or granular form. According to the methods of testing of the AOAC, the acidity range shall be approximately 5.5 pH to 7.5 pH and the organic matter shall be not less than 85% as determined by loss on ignition. The minimum water absorbing ability shall be 200% by weight on an oven-dry basis.
- E. Manure shall be well-rotted, unbleached, stable manure not less than eight months and not more than two years old. It shall be free from sawdust, shavings, or refuse of any kind and shall not contain over twenty-five (25) percent straw. The Contractor shall furnish information as to the kind of disinfectant or chemicals, if any, that may have been used in storage of the manure.
- F. Lime: Natural dolomitic limestone shall contain not less than 85 percent of total carbonates with a minimum of 30 percent magnesium carbonates, and shall be ground so that not less than 90 percent passes a 10-mesh sieve and not less than 50 percent passes a 100-mesh sieve.
- G. Superphosphate shall be composed of finely ground phosphate rock as commonly used for agricultural purposes containing not less than 18% available phosphoric acid.
- H. Aluminum Sulfate: Commercial grade.
- I. Bonemeal: Commercial, raw, finely ground; 4 percent nitrogen and 20 percent phosphoric acid.

PART 3 - EXECUTION

3.01 FINE GRADING AND LOAMING

- A. After the areas to be loamed have been brought to rough grade, and immediately prior to spreading the loam borrow or topsoil, the subgrade shall be loosened by disking or rototilling to a depth of at least three inches to permit bonding of the loam to the subsoil. The Contractor shall remove all stones greater than one (1) inch in diameter and all debris or rubbish. Such material shall be removed from the site, at no additional cost to the Owner.
- B. The Contractor shall provide a minimum depth of six (6) inches of planting soil (loam) in all areas indicated for seeding and planting, and all areas disturbed by excavation and construction operations.
- C. Screened loam borrow or topsoil shall be placed and spread by the Contractor over approved areas to a depth sufficiently greater than six inches so that after natural settlement and light rolling, the completed work will conform to the lines, grades, and elevations indicated. The Contractor shall supply additional loam, after testing and approval as may be needed, to achieve the specified depths and finished grades under the Contract without additional cost to the Owner.



- D. Disturbed areas outside the limit of construction shall be spread with six (6) inches of screened loam to the finished grade as specified herein above.
- E. No subsoil or loam shall be handled in any way if it is in a wet or frozen condition.
- F. Sufficient grade stakes shall be set by the Contractor for checking the finished grades. Stakes shall, at minimum, be set in the bottoms of swales and at tops of slopes. Grades shall be established which are accurate to one 0.05 foot either way. The Contractor shall connect contours and spot elevations with an even slope.
- G. After loam has been spread, it shall be carefully prepared by scarifying or harrowing and hand raking. All large stiff clods, lumps, brush, glass, roots, stumps, litter and other foreign matter, and stones over one inch in diameter shall be removed from the loam. Loam shall also be free of smaller stones in excessive quantities as determined by the Owner's Representative.
- H. The whole surface shall then be rolled with a hand roller weighing not more than 100 pounds per foot of width. During the rolling, all depressions caused by settlements or rolling shall be filled with additional loam and the surface shall be re-graded and rolled until it presents a smooth and even finish to the required grade.
- I. The Contractor shall obtain the Owner's Representative's written approval of fine grading and bed preparation before doing any seeding.

3.02 INCORPORATION OF SOIL AMENDMENTS

- A. Loam (including root zone mix) shall not be placed until the Owner's Representative's has approved the prepared subgrade.
- B. The Contractor shall incorporate humus in the soil as required by soil analysis, prior to delivery to site. The Contractor shall have loam re-tested with organic matter incorporated and shall obtain approval prior to bringing any loam to the site.
- C. Soil amendments (not including humus) shall be spread and thoroughly incorporated into the layer of loam by harrowing or other methods approved by the Owner's Representative. The following soil amendments shall be incorporated in all areas to be seeded with turfgrass (not in plant beds).
 - 1. The Contractor shall spread and incorporate ground limestone into the loam as required by soil analysis to achieve a pH of 6.0 to 6.5, but no more than 200 pounds of limestone per 1,000 square feet of loam.
 - 2. The Contractor shall spread fertilizer at the rate of forty (40) pounds per one thousand (1,000) square feet, or more as required by soil analysis.
 - 3. The Contractor shall spread Superphosphate at the rate of twenty (20) pounds per one thousand (1,000) square feet.



SECTION 32 92 19 SEEDING

PART 1 - GENERAL

1.01 DESCRIPTION

- A. The City of Worcester Bid Form, General Conditions, Supplementary Conditions, and applicable parts of the Special Conditions form a part of this Specification and the Contractor shall consult them in detail for instructions.
- B. The Contractor shall provide all labor, equipment, and materials; and perform all operations necessary to complete the work of this section as indicated on the Drawings and specified herein which shall include but is not limited to the following:
 - 1. Seeding
 - 2. Maintenance of seeded areas during the construction period

1.02 RELATED WORK SPECIFIED IN OTHER SECTIONS

- A. Related Sections: The following Sections contain requirements that relate to this Section.
 - 1. Section 32 91 13 Loam
 - 2. Section 31 25 00 Erosion and Sedimentation Controls (for blankets in swales)

1.03 QUALITY ASSURANCE

- A. The contractor performing this work shall be a member in good standing of the Associated Landscape Contractors of America.
- B. The contractor performing this work shall show previous evidence of having successfully installed and maintained landscape projects of similar scope to the subject project with regard to quantities of seeding involved, complexity, and a minimum of five (5) years of experience on projects similar to this one. The Owner's Representative shall have the right to review the qualifications and references of the Contractor for approval to work on this project.

C. Source Quality Control:

- Analysis and standards: For materials other than those with manufacturer's certified analysis, the Contractor shall provide analysis by recognized laboratory made in accordance with methods established by the Association of Official Agriculture Chemists, wherever applicable.
- D. Within 30 days after award of Contract and before any seeding materials are delivered to the job site, the Contractor shall submit to the Owner's Representative a complete list of all seed and other items proposed to be installed. At least 10 days prior to shipment and delivery of materials, the Contractor shall submit to the Owner's Representative a one (1) cubic foot representative sample, certifications, and certified test results for materials as



specified below. No material shall be ordered or delivered until the required submittals have been submitted and approved by the Owner's Representative. Delivered materials shall closely match the approved samples. Approval shall not constitute final acceptance. The Owner reserves the right to reject, on or after delivery, any material that does not meet these specifications.

1.04 DELIVERY, STORAGE, AND HANDLING

- A. The Contractor shall deliver all items to the site in their original containers with all labels intact and legible at time of Owner's inspection.
- B. The Contractor shall immediately remove from the site all seeding materials which are not true to name, and all materials which do not comply with the provisions of this Section of these Specifications.
- C. The Contractor shall use all means necessary to protect seeding materials before, during, and after installation and to protect the installed work and materials of all other trades.
- D. Packaged Materials: The Contractor shall deliver packaged materials in containers showing weight, analysis, and name of manufacturer/source. He/she shall protect materials from deterioration during delivery, and while stored at site.

1.05 PROJECT CONDITIONS

A. All areas to be seeded shall be inspected by the Contractor before starting work, and any defects, such as incorrect grading, etc., shall be reported to the Owner's Representative prior to beginning this work. The commencement of work by the Contractor shall indicate his/her acceptance of the areas to be seeded, and he/she shall assume full responsibility for the work of this Section.

1.06 REFERENCE STANDARDS

- A. The work shall conform to the codes and standards of the following agencies and publications as further cited herein:
 - 1. USDA: United States Department of Agriculture

1.07 QUALITY CONTROL / QUALIFICATIONS

A. The Contractor shall provide affidavits from manufacturers' major suppliers where required by these Specifications.

1.08 REQUIRED SUBMITTALS

- A. The Contractor is required to submit the following items to the Owner's Representative prior to usage on this Project:
 - Seed statement of composition percentages of purity and germination of each seed mix.



1.09 COORDINATION

A. The work specified in this Section shall be coordinated with all work shown/described on the Drawings and in other Sections of the Specifications.

PART 2 - PRODUCTS

2.01 SOIL AMENDMENTS

A. See Section 31 91 13 (Loam) for soil amendment requirements.

2.02 **SEED**

- A. Seed mixture shall be fresh, clean, new crop seed. Grass shall be of the previous year's crop and in no case shall weed seed content exceed 1% by weight. The seed shall be furnished and delivered in the proportions specified below in new, clean, sealed, and properly-labeled containers. All seed shall comply with State and Federal seed laws. The Contractor shall submit manufacturer's Certificate of Compliance. Seed that has become wet, moldy, or otherwise damaged shall not be acceptable.
- B. <u>Seed for general turf areas</u> shall be composed of the following varieties, which shall be mixed in the proportions indicated and shall test to minimum percentages, purity, and germination specified.
 - 35 % Fine Fescue
 - 33 % Kentucky Bluegrass
 - 33 % Perennial Ryegrass
- C. All turfgrass seed shall have a minimum purity of 98 percent and a germination rate of 85 percent.
- D. All turfgrass seed shall be labeled to show that it is within the requirements of the USDA as to purity, germination and presence of restricted or prohibited weeds.
- E. Any proposed product substitutions shall be presented to the Owner's Representative for approval prior to seeding.

2.03 **MULCH**

A. Mulch for non-hydroseeded turf areas shall be straw or salt marsh hay.

2.04 HYDRO MULCH AND SOIL STABILIZER

- A. Wood Cellulose Fiber Mulch
 - 1. Mulch to cover hydroseeded areas shall be fiber-processed from whole wood chips manufactured specifically for standard hydraulic mulching equipment. Fiber shall not



be produced from recycled material such as sawdust, paper, or cardboard.

- 2. Moisture content shall not exceed 10 percent, plus or minus 3 percent, as defined by the pulp and paper industry standards. Fiber shall have a water-holding capacity of not less than 900 grams of water per 100 grams fiber.
- 3. The mulch shall disperse into a uniform slurry when mixed with water. It shall be nontoxic to plant life or animal life.
- 4. The mulch shall contain a non-petroleum based tackifier and a green dye for visual monitoring during application, both non-injurious to plant growth.
- B. Hydromulch mixture shall be Conwed Fibers (a division of Profile Products), 750 Lake Cook Rd, Suite 440 Buffalo Grove, IL 60089 Phone: 1-800-366-1180; or approved equivalent.

PART 3 - EXECUTION

3.01 PREPARATION OF SOIL

A. See Section 31 91 13 (Loam) for soil preparation and incorporation of soil amendments.

3.02 SEEDING

- A. Seeding shall not take place until the Owner's Representative has approved loam placement. (See Section 31 91 13 Loam.)
- B. Immediately before seeding, the ground shall be restored, as necessary, to a loose friable condition by disking or other approved method to a depth of not less than 2". The surface shall be cleared of all debris and of all stones 1" or more in diameter.
- C. Seeding shall be done only during the period from April 1 to May 30 or August 15 to October 15. The actual planting of seed shall be done, however, only during periods within this season which are normal for such work as determined by weather conditions and by accepted practice in this locality. At his option, and on his responsibility, the Contractor may plant seed under unseasonable conditions at no increased cost to the Owner.
- D. Seeding of lawns shall be done only by experienced workers under the supervision of a qualified foreman.
- E. The Contractor shall seed only when the bed is in a friable condition, not muddy or hard.
- F. The Contractor shall seed all areas indicated on the Drawings to be seeded with specified grass seed, sowing evenly with an approved mechanical seeder at the rate of 5 pounds per 1,000 square feet. He/she shall spread seed when soil is moist. A Cultipacker, or approved similar equipment, may be used to cover the seed and to firm the seedbed in one operation. In areas inaccessible by a Cultipacker, the seeded ground shall be lightly raked and rolled in two directions with a water ballast roller. Extreme care shall be taken during seeding



and raking to insure that no change occurs in the finished grades and that the seed is not raked from one spot to another. Hydroseeding is an acceptable manner of seeding, providing the Contractor certifies in writing that the hydroseed mix is as herein specified, and applied at the equivalent rate of 5 pounds of seed per 1,000 square feet.

- G. If covering and rolling is not properly accomplished by the seeding machine, the seed shall be lightly raked into the ground, after which the ground shall be rolled with a five hundred pound roller and thoroughly and evenly watered with a fine spray to penetrate the soil to a depth of at least two (2) inches.
- H. Promptly after seeding, the Contractor shall wet the seedbed thoroughly, keeping all areas moist throughout the germination period.
- I. Mulch shall be placed by the Contractor immediately after seeding. Straw or salt marsh hay that has been thoroughly fluffed shall be spread evenly and uniformly at the rate of two to three tons per acre. Lumps and thick mulch materials shall be thinned. All mulch anchor stakes, strings, and matting shall be removed before final acceptance of lawns. In addition, following mulching, Straw/net blanket shall be installed in swales in accordance with Section 31 25 00 Erosion and Sedimentation Controls.
- J. Hydroseed mix: All work shall be installed using an approved spraying machine specifically used for this purpose. Amounts of fertilizer used shall be as the testing agency recommendations prescribe and as directed by the Owner's Representative. The Contractor shall submit to the Owner's Representative for approval prior to the start of any seeding work, a certified statement with the number of pounds and types of fertilizer, amounts and types of grass seed, and processed fiber per one hundred (100) gallons of water.
 - 1. The Contractor shall add hydromulch to the hydroseed tank at the rate of sixty (60) pounds per acre.
- K. Over-seeding: Existing turf areas within the construction limits that are not being graded and/or receiving topsoil shall be seeded as specified in this Section, except that the soil in these areas shall be aerated prior to seeding instead of being scarified, and shall not be rolled.

3.03 MAINTENANCE OF SEEDED AREAS

- A. Maintenance shall begin immediately after any area is seeded and shall continue until final acceptance. Maintenance during this period is the Contractor's responsibility.
 - Maintenance may continue until the next growing season if in the opinion of the Owner's Representative the season enters a winter dormancy and no maintenance should continue.
- B. General acceptance by the Owner's Representative will be granted for seeded lawn areas when all areas have a close stand of grass which has received a minimum of three mowings, has no bare spots greater than two inches in diameter, and at least 90% of the grass established is permanent grass species. The Contractor shall maintain all seeded areas until final acceptance.



C. Maintenance shall include reseeding, mowing, watering, weeding, and fertilizing.

D. Watering of Seeded Areas:

- First Week: The Contractor shall provide all labor and arrange for all watering
 necessary to establish an acceptable lawn. In the absence of an adequate rainfall,
 watering shall be performed daily or as often as necessary during the first week and
 in sufficient quantities to maintain moist soil to a depth of at least two inches.
- 2. Second and Subsequent Weeks: The Contractor shall water the lawn as required to maintain adequate moisture, in the upper two inches of soil, necessary for the promotion of deep root growth.
- 3. Watering shall be done in a manner which will provide uniform coverage, prevent erosion due to application of excessive quantities of water over small areas, and prevent damage to the finished surface by the watering equipment. The Contractor shall furnish sufficient watering equipment to apply one complete coverage to the seeded areas in an eight (8) hour period.

E. Protection:

- 1. Seeded areas shall be protected by stakes and caution tape or snow fence as directed by the Owner's Representative. Wire shall not be used.
- 2. Barriers shall be placed immediately after seeding and shall be maintained until acceptance.
- F. Reseeding: After the grass in seeded areas has appeared, all areas and parts of areas which, in the opinion of the Owner's Representative, fail to show a uniform stand of grass, for any reason whatsoever, shall be reseeded and such areas and parts of areas shall be seeded repeatedly until all areas are covered with a satisfactory growth of grass. Reseeding together with necessary fertilizing and trimming shall be done at the expense of the Contractor.

G. Mowing:

- 1. At the time of the first cutting, there shall be a uniform stand between 3 and 3-1/2" high, and mower blades shall be set between 2-1/2" and 3" high.
- 2. Mowing shall include removal of clippings.
- H. Fertilizing: A second application of fertilizer, as specified herein, shall be applied after one (1) season of growth of a minimum of two (2) months duration, but only during the months of April, May, August, or September. Fertilizer shall be applied at the rate of three (3) pounds per one thousand (1,000) square feet.
- I. Liming: If more than one initial application of limestone is required by the soils analysis to bring the pH of the stockpiled loam borrow & topsoil to a specified range, the Contractor



shall be responsible for all additional required lime applications.

3.04 CLEANUP AND PROTECTION

- A. During seeding work, the Contractor shall keep pavements clean and work area in an orderly condition.
- B. The Contractor shall protect seeding work and materials from damage due to landscape operations, operations by other contractors or trades, and trespassers.
 - 1. The Contractor shall maintain protection during installation and maintenance periods. He/she shall treat, repair, or replace damaged landscape work as directed by the Owner's Representative.

3.05 ACCEPTANCE

A. The Owner's Representative shall inspect all work for Acceptance upon written request by the Contractor. The request shall be received by the Owner at least 10 calendar days before the anticipated date of inspection. Upon completion and re-inspection of all repairs or renewals necessary in the judgment of the Owner's Representative, he/she shall certify in writing to the Contractor as to the Acceptance of the work.

3.06 ACCEPTANCE IN PART

A. The work may be accepted in parts when it is deemed to be in the Owner's best interest to do so and when approval is given to the Contractor in writing to complete the work in parts. Acceptance and use of such areas by the Owner shall not waive any other provisions of this Contract.

3.07 CLEANUP

- A. When any of this work is done while buildings are occupied, pavements shall be kept clear at all times, broom cleaned to prevent tracking dirt into buildings.
- B. After completion of all planting operations, the Contractor shall dispose of all debris and excess material to the satisfaction of the Owner. All pavements shall be swept and hosed clean.

3.08 FINAL INSPECTION AND ACCEPTANCE

- A. At the end of the guarantee period, the Owner's Representative shall inspect all guaranteed work for the Final Acceptance upon written request of the Contractor. The request shall be received at least 10 calendar days before the anticipated date for final inspection.
- B. Upon completion and re-inspection of all repairs or renewals necessary in the judgment of the Owner at that time, he/she shall certify in writing to the Contractor as to the Final Acceptance of the project.



SECTION 33 42 00 STORMWATER CONVEYANCE

PART 1 - GENERAL

1.01 DESCRIPTION

- A. The City of Worcester Bid Form, General Conditions, Supplementary Conditions, and applicable parts of the Special Conditions form a part of this Specification and the Contractor shall consult them in detail for instructions.
- B. The Contractor shall provide all labor, equipment, and materials; and perform all operations necessary to complete the work of this section as indicated on the Drawings and specified herein which shall include but is not limited to the following:
 - 1. Installation of storm drainage piping & structures
 - 2. Installation of other drainage appurtenances
- C. All work described above shall be marked out in the field for review and approval by the Owner's representative prior to installation.

1.02 GENERAL PROVISIONS

- A. This specification applies to work depicted on the Civil Drawings prepared by Quinn Engineering, Inc., herein referred to as the "Drawings" and specifically consisting of:
 - 1. Sheets C-1 through C-3.
- B. Attention is directed to PROJECT SPECIAL CONDITIONS which are hereby made a part of this Section of the Specifications.
- C. All work conducted in association with this section shall conform to the applicable requirements of the Occupational Safety and Health Administration (OSHA).
- D. In accordance with MA General Law Chapter 82 Section 40A and prior to construction, the Contractor shall contact DIGSAFE and other utility providers in order to determine the location of existing utilities within the project area. The Contractor is responsible for coordinating the work with the existing utilities so that disruption to the existing utilities is minimized.
- E. Prior to construction, the Contractor shall notify and coordinate any planned disruptions to existing utilities that are required to perform the work with the appropriate utility provider and with the Owner's representative. Disruptions to existing utilities shall be planned so that the time of disruption is minimized.

1.03 INDUSTRY STANDARDS

- A. Except as modified by governing codes and by the Contract Documents, the Contractor shall comply with applicable provisions and recommendations of the following:
 - 1. Commonwealth of Massachusetts, Department of Public Works, Standard specifications for Highways and Bridges, Supplemental Specifications, latest edition.

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- 2. AASHTO: American Association of State Highway and Transportation Officials
- 3. ASTM: American Society for Testing and Materials
- 4. Mass DOT: Massachusetts Department of Transportation, Highway Division
- 5. MSSHB: Massachusetts Standard Specifications for Highways and Bridges

1.04 PERMITS

- A. The Contractor shall secure all necessary permits from the City of Worcester of Department of Public Works and Parks and City of Worcester Water Operations prior to construction. Securing permits shall be conducted in accordance with project specifications.
- B. The Contractor shall apply for and obtain all permits necessary for the work depicted on the Drawings and specified in this section.
- C. Permits shall be secured and paid for in accordance with these specifications.

1.05 QUALITY ASSURANCE

- A. The pipe shall be subject to rejection at any time on account of failure to meet any of the requirements specified herein, even though sample pipes may have been accepted as satisfactory at the place of manufacture. Pipe rejected after delivery shall be marked for identification and shall be removed from the job at once.
- B. Contractor is responsible for compatibility between pipe materials, fittings and appurtenances.
- C. All materials for each product shall be produced and obtained from a single manufacturer.
- D. Installation shall be performed by qualified personnel.
- E. Coordinate the work shown on the Drawings and specified herein with all other trades in order to provide a complete installation.
- F. The Contractor shall provide all necessary miscellaneous items and appurtenances not identified on the Drawings or specified herein to provide a complete installation.

1.06 SUBMITTALS

- A. Submit for approval prior to ordering and shipment technical information regarding
 - 1. Drain basins
 - 2. Piping
 - 3. Covers / grates
 - 4. Stone, aggregate, soil, gravel, filter fabric, etc.
 - 5. Any other items used as part of the stormwater conveyance system

1.07 SITE CONDITIONS



- A. The Contractor is responsible for verifying the layout of all materials prior to installation in relation to the locations specified on the Drawings and in relation to the existing conditions.
- B. The Contractor shall provide barricades or barriers to protect the public from construction activities.
- C. The work specified herein shall take place under weather conditions so as not to cause erosion or negatively impact any portion of the site.

1.08 WARRANTY

A. The Contractor shall warrant all materials and workmanship specified herein for a period of one year from the time of acceptance by the Owner.

1.09 DELIVERY, STORAGE AND HANDLING

- A. All items shall be packaged and stored on site in such a manner so that the items are in new and excellent condition immediately prior to installation.
- B. Pipe and fittings shall be stored in a manner which will keep them at ambient outdoor temperatures and out of the sunlight or delivered to the site so that no pipe is exposed to sunlight for more than 60 days. Temporary shading as required to meet this requirement shall be provided. Simple covering of the pipe and fittings which allows temperature buildup or direct or indirect sunlight will not be permitted.
- C. If any defective item is discovered after it has been installed, it shall be removed and replaced with an exact replacement item in a satisfactory manner by the Contractor, at the Contractor's own expense. All pipe and fittings shall be thoroughly cleaned before installation and the interior shall be kept clean until testing.
- D. In handling the items, use special devices and methods as required to achieve the results specified herein.

1.10 CONFORMANCE WITH THE AMERICANS WITH DISABILITIES ACT AND THE MASSACHUSETTS ARCHITECTURAL ACCESS BOARD

- A. Materials and work identified on the Drawings and specified herein shall conform to the Americans with Disabilities Act Standards for Accessible Design (28 FCR Part 36) and the Massachusetts Architectural Access Board (521 CMR).
- B. The Contractor shall notify the Owner's representative of any discrepancies between the Drawings and work specified herein and the above referenced standards prior to installation.

1.11 COORDINATION

- A. The work specified in this section shall be coordinated with all work shown/described on the Drawings and in the specifications with other portions of the work for the entire project.
- B. The Contractor shall give the Engineer at least 48 hour notice when requesting inspections on site.

1.12 EXISTING UTILITIES

- A. Existing utility information depicted on the Drawing has been provided to Quinn Engineering, Inc. unless otherwise noted. The Contractor is responsible for coordinating the locations of all existing utilities with the utility provider and "DIGSAFE". Quinn Engineering, Inc. does not warrant that all existing utilities have been depicted on the Drawings.
- B. The Contractor shall take every precaution to limit disruption to existing utilities. Any existing utilities disrupted or affected by the Contractor as a result of his/her work shall be repaired at least to the condition that existed prior to construction. The Contractor shall coordinate repair of any utilities with the utility providers and any costs associated with the repair shall be borne by the Contractor.

1.13 DRAWINGS

- A. The Contractor is responsible for reviewing the Drawings and existing site conditions with respect to this section.
- B. The information depicted on the Drawings is believed to reflect the current site conditions unless otherwise noted on the Drawings. The Contractor is responsible for reviewing the existing site conditions in the areas of the proposed work and notify the Owner's representative as soon as possible if any discrepancies exist between the two.
- C. The existing conditions depicted on the Drawings have been provided to Quinn Engineering, Inc. Quinn Engineering, Inc. does not warrant that all existing conditions, structures, utilities, etc. have been depicted.

PART 2 - PRODUCTS

2.01 NYLOPLAST DRAIN BASIN

- A. PVC surface drainage inlets shall be the type as indicated on the contract drawing and referenced within the contract specifications.
- B. The ductile iron grates for each of these fittings are to be considered an integral part of the surface drainage inlet and shall be furnished by the same manufacturer.
- C. The surface drainage inlets shall be as manufactured by Nyloplast a division of Advanced Drainage Systems, Inc., or prior approved equal.
- D. The drain basins required for this contract shall be manufactured from PVC pipe stock, utilizing a thermoforming process to reform the pipe stock to the furnished configuration.
- E. The drainage pipe connection stubs shall be manufactured from PVC pipe stock and formed to provide a watertight connection with the specified pipe system. This joint tightness shall conform to ASTM D3212 for joints for drain and sewer plastic pipe using flexible elastomeric seals. The flexible elastomeric seals shall conform to ASTM F477. The pipe bell spigot shall be joined to the main body of the drain basin or catch basin. The raw material used to manufacture the pipe stock that is used to manufacture the main body and pipe stubs of the surface drainage inlets shall conform to ASTM D1784 cell class 12454.

F. The grates furnished for all surface drainage inlets shall be ductile iron grates for sizes 8", 10", 12", 15", 18", 24" and 30" shall be made specifically for each fitting so as to provide a round bottom flange that closely matches the diameter of the surface drainage inlet. Grates for drain basins shall be capable of supporting H-20 wheel loading for traffic areas or H-10 loading for pedestrian areas. 12" and 15" square grates will be hinged to the frame using pins. Metal used in the manufacture of the castings shall conform to ASTM A536 grade 70-50-05 for ductile iron. Grates shall be provided painted black.

2.02 ADS N-12 ST IB GRAVITY DRAIN PIPE & CAPS

- A. ADS N -12 ST IB pipe and caps used in gravity drain applications shall be manufactured by Advanced Drainage Systems, Inc. and shall conform to the manufacturer's specifications.
- B. Pipe and pipe caps shall be soil tight (ST) unless otherwise noted on the Drawings.
- C. Pipe size and caps shall be as specified on the Drawings.
- D. Pipe shall be provided with perforations as called for on the Drawings.

2.03 BEDDING AND BLANKET FOR ADS N-12 GRAVITY PIPE

A. Material used for bedding and blanket fill shall conform to the manufacturer's specifications.

PART 3 - EXECUTION

3.01 DRAIN STRUCTURE LAYOUT

- A. The Contractor shall furnish the service s of a Processional land Surveyor registered in the Commonwealth of Massachusetts to provide construction layout of the new (and any future) drain structures.
- B. The survey layout shall be used to establish accurate locations and to ensure drain structures are installed in the locations depicted on the drawings and shall provide reference points for stub installations.

3.02 INSTALLATION OF ADS N-12 DRAIN PIPE

A. Installation of ADS N-12 gravity drain pipe, manifolds, connections, backfill, and all other appurtenances used for underground detention shall be in accordance with the specifications provided by the manufacturer Advanced Drainage Systems, Inc.

3.03 NYLOPLAST DRAIN BASIN INSTALLATION

- A. The specified PVC surface drainage inlet shall be installed using conventional flexible pipe backfill materials and procedures.
- B. The backfill material shall be crushed stone or other granular material meeting the requirements of Class 1, Class 2, or Class 3 materials as defined in ASTM D2321.
- C. Bedding and backfill for surface drainage inlets shall be well placed and compacted uniformly in accordance with ASTM D2321.
- D. The drain basin body will be cut at the time of the final grade.

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- E. No brick, stone or concrete block will be required to set the grate to the final grade height. For load rated installations, a concrete slab will be poured under and around the grate and frame. The concrete slab must be designed taking into consideration local soil conditions, traffic loading, and other applicable design factors.
- F. For other installation considerations such as migration of fines, ground water, and soft foundations refer to ASTM D2321 guidelines

3.04 CLEANING OF NEW PIPING AND STRUCTURES

A. At the conclusion of the work, thoroughly clean all new drain basins, manholes, and pipelines by flushing with water or other means. All dirt, stones, wood, or other deleterious material found in the pipes shall be removed and disposed of accordingly. In no case shall debris within the pipe be allowed to flow to the downstream drain system.

3.05 CLEANUP

A. The Contractor shall remove all debris, excess materials, equipment related to the storm drain installation from the site.